PRODUCT

Product Discontinuation Notices

Issue Date March 1, 2019

DMRO

Temperature Controllers

No. 2019045CE

Discontinuation Notice of Thermac R Digital Controllers Model E5AR/E5ER/E5AR-500/E5ER-500 series, Thermac R Programmable Digital Controllers Model E5AR-T/E5ER-T series, Digital Controllers (DeviceNet™ type) Model E5AR-DRT/E5ER-DRT series.

Product Discontinuation Thermac R Digital Controller

Model E5AR series (1 input type) Model E5ER series (1 input type)

Model E5AR series (2 input type) Model E5ER series (2 input type)

Model E5AR series (4 input type)

Model E5AR-500 series Model E5ER-500 series

Thermac R Programmable Digital Controller

Model E5AR-T series (1 input type) Model E5ER-T series (1 input type)

Model E5AR-T series (2 input type) Model E5ER-T series (2 input type)

Model E5AR-T series (4 input type)

Digital Controller (DeviceNet[™] type) Model E5AR-DRT series (DeviceNet[™]) Model E5ER-DRT series (DeviceNet[™])

[Final order entry date] The end of March, 2021

[Date of The Last Shipping] The end of June, 2021

[Scheduled date of maintenance close]

The end of March, 2021



Programmable Temperature Controller (Digital Controller)

Recommended Replacement

Digital Temperature Controller

Model E5EC series (2 units)

Model E5EC series (2 units)

Model E5EC series (4 units)

Please contact us for detailed

recommended replacement.

Model E5AC-T series Model E5EC-T series

information on the

Model E5EC-T series (2 units) Model E5EC-T series (2 units)

Model E5EC-T series (1 units)

Model E5EC series (3 units)

Modular Temperature Controller Model EJ1N-HFUB-DRT

+ Model EJ1N series



Model E5AC series Model E5EC series

[Caution on recommended replacement]

Because a lot of contents are complicated, please contact to our sales office if you have questions or concerns.

[Difference from discontinued product]

Model E5AR series (1 input type)

Model E5ER series (1 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5AC series	*	*	*	**	 	
Model E5EC series	*	*	*	**	 	

** : Compatible

* : The change is a little/Almost compatible

- -- : Not compatible
- : No corresponding specification

Model E5AR series (2 input type)

Recommended replacement Model	Bod y Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5EC series (2 units)	*				 	

** : Compatible

* : The change is a little/Almost compatible

- -- : Not compatible
- : No corresponding specification

Model E5ER series (2 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5EC series (2 units)	*				 	

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5AR series (4 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5EC series (4 units)	*				 	

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5AR-T series (1 input type) Model E5ER-T series (1 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5AC-T series	*	*	*	**	 	
Model E5EC-T series	*	*	*	**	 	

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5AR-T series (2 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Operation ratings	Operation methods
Model E5EC-T series (2 units)	*				 	

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5ER-T series (2 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	•	Operation ratings	Operation methods
Model E5EC-T series (2 units)	*				 	

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5AR-T series (4 input type)

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Charac- teristics	Operation ratings	Operation methods
Model E5EC series	*						
Model E5EC-T series (3 units)	*						

** : Compatible* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

Model E5AR-DRT series (DeviceNet[™]) Model E5ER-DRT series (DeviceNet[™])

Recommended replacement Model	Body Color	Dimen- sions	Wire connection	Mounting Dimensions	Charac- teristics	Operation ratings	Operation methods
Model EJ1N-HFUB-DRTEJ1-DRT							
Model EJ1N series							

** : Compatible

* : The change is a little/Almost compatible

-- : Not compatible

- : No corresponding specification

[Product Discontinuation and recommended replacement] Model E5AR series (1 input type) Model E5ER series (1 input type)

Product discontinuation	Recommended replacement
Model E5AR-QC43DB-FLK 100 to 240 VAC	Model E5AC-CQ4ASM-012 or Model E5AC-QQ4ASM-012 or Model E5AC-CC4ASM-014
Model E5AR-QC43DB-FLK 24 VAC/DC	Model E5AC-CQ4DSM-012 or Model E5AC-QQ4DSM-012 or Model E5AC-CC4DSM-014
Model E5AR-Q4B AC100-240	Model E5AC-QQ4ASM-011
Model E5AR-Q4B 24 VAC/DC	Model E5AC-QQ4DSM-011
Model E5AR-Q43DB-FLK 100 to 240 VAC	Model E5AC-QQ4ASM-012
Model E5AR-Q43B-FLK 100 to 240 VAC	Model E5AC-QQ4ASM-012
Model E5AR-PRQ43DF-FLK 100 to 240 VAC	Model E5AC-PR4ASM-014
Model E5AR-PRQ43DF-FLK 24 VAC/DC	Model E5AC-PR4DSM-014
Model E5AR-PR4DF 100 to 240 VAC	Model E5AC-PR4ASM-014
Model E5AR-PR4DF 24 VAC/DC	Model E5AC-PR4DSM-014
Model E5AR-C4B 100 to 240 VAC	Model E5AC-CC4ASM-013
Model E5AR-C4B 24 VAC/DC	Model E5AC-CC4DSM-013
Model E5AR-C43DB-FLK 100 to 240 VAC	Model E5AC-CC4ASM-014
Model E5AR-C43B-FLK 100 to 240 VAC	Model E5AC-CC4ASM-014
Model E5ER-QT3DB-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012
Model E5ER-QC43B-FLK 100 to 240 VAC	Model E5EC-CQ4ASM-012 or Model E5EC-QQ4ASM-012 or Model E5EC-CC4ASM-014
Model E5ER-QC43B-FLK 24 VAC/DC	Model E5EC-CQ4DSM-012 or Model E5EC-QQ4DSM-012 or Model E5EC-CC4DSM-014
Model E5ER-Q4B 100 to 240 VAC	Model E5EC-QQ4ASM-011
Model E5ER-Q4B 24 VAC/DC	Model E5EC-QQ4DSM-011
Model E5ER-Q43B-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012
Model E5ER-PRTDF 100 to 240 VAC	Model E5EC-PR4ASM-014
Model E5ER-PRTDF 24 VAC/DC	Model E5EC-PR4DSM-014
Model E5ER-PRQ43F-FLK 100 to 240 VAC	Model E5EC-PR4ASM-014
Model E5ER-PRQ43F-FLK 24 VAC/DC	Model E5EC-PR4DSM-014
Model E5ER-CT3DB-FLK 100 to 240 VAC	Model E5EC-CC4ASM-014
Model E5ER-C4B 100 to 240 VAC	Model E5EC-CC4ASM-013
Model E5ER-C4B 24 VAC/DC	Model E5EC-CC4DSM-013
Model E5ER-C43B-FLK 100 to 240 VAC	Model E5EC-CC4ASM-014

Model E5AR series (2 input type) Model E5ER series (2 input type)

Product discontinuation	Recommended replacement
Model E5AR-QQ43DW-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012(Required number:2 units)
Model E5AR-QQ43DW-FLK 24 VAC/DC	Model E5EC-QQ4DSM-012(Required number:2 units)
Model E5AR-Q43DW-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012(Required number:2 units)
Model E5AR-C43DW-FLK 100 to 240 VAC	Model E5EC-CC4ASM-014(Required number:2 units)
Model E5ER-QT3DW-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012(Required number:2 units)
Model E5ER-QT3DW-FLK 24 VAC/DC	Model E5EC-QQ4DSM-012(Required number:2 units)
Model E5ER-CT3DW-FLK 100 to 240 VAC	Model E5EC-CC4ASM-014(Required number:2 units)
Model E5ER-CT3DW-FLK 24 VAC/DC	Model E5EC-CC4DSM-014(Required number:2 units)

Model E5AR series (4 input type)

Product discontinuation	Recommended replacement
Model E5AR-QQ43DWW-FLK 100 to 240 VAC	Model E5EC-QQ4ASM-012(Required number:4 units)
Model E5AR-CC43DWW-FLK 100 to 240 VAC	Model E5EC-CC4ASM-014(Required number:4 units)
Model E5AR-CC43DWW-FLK 24 VAC/DC	Model E5EC-CC4DSM-014(Required number:4 units)

Model E5AR-T series (1 input type) Model E5ER-T series (1 input type)

Product discontinuation	Recommended replacement
Model E5AR-TQE3MB-FLK 100 to 240 VAC	Model E5AC-TQQ4ASM-020
Model E5AR-TQCE3MB-FLK 100 to 240 VAC	Model E5AC-TCQ4ASM-020 or Model E5AC-TQQ4ASM-020 or Model E5AC-TCC4ASM-022
Model E5AR-TQCE3MB-FLK 24 VAC/DC	Model E5AC-TCQ4DSM-020 or Model E5AC-TQQ4DSM-020 or Model E5AC-TCC4DSM-022
Model E5AR-TQ4B 100 to 240 VAC	Model E5AC-TQQ4ASM-019
Model E5AR-TQ4B 24 VAC/DC	Model E5AC-TQQ4DSM-019
Model E5AR-TQ43B-FLK 100 to 240 VAC	Model E5AC-TQQ4ASM-020
Model E5AR-TPRQE3MF-FLK 100 to 240 VAC	Model E5AC-TPR4ASM-022
Model E5AR-TPRQE3MF-FLK 24 VAC/DC	Model E5AC-TPR4DSM-022
Model E5AR-TPR4DF 100 to 240 VAC	Model E5AC-TPR4ASM-022
Model E5AR-TPR4DF 24 VAC/DC	Model E5AC-TPR4DSM-022
Model E5AR-TCE3MB-FLK 100 to 240 VAC	Model E5AC-TCC4ASM-022
Model E5AR-TC4B 100 to 240 VAC	Model E5AC-TCC4ASM-021
Model E5AR-TC4B 24 VAC/DC	Model E5AC-TCC4DSM-021
Model E5AR-TC43B-FLK 100 to 240 VAC	Model E5AC-TCC4ASM-022
Model E5AR-TRQE3MB-325 AC100-240	No recommended replacement
Model E5ER-TQC43B-FLK 100 to 240 VAC	Model E5EC-TCQ4ASM-020 or Model E5EC-TQQ4ASM-020 or Model E5EC-TCC4ASM-022
Model E5ER-TQC43B-FLK 24 VAC/DC	Model E5EC-TCQ4DSM-020 or Model E5EC-TQQ4DSM-020 or Model E5EC-TCC4DSM-022
Model E5ER-TQ4B 100 to 240 VAC	Model E5EC-TQQ4ASM-019
Model E5ER-TQ4B 24 VAC/DC	Model E5EC-TQQ4DSM-019
Model E5ER-TPRTDF 100 to 240 VAC	Model E5EC-TPR4ASM-022
Model E5ER-TPRTDF 24 VAC/DC	Model E5EC-TPR4DSM-022
Model E5ER-TPRQ43F-FLK 100 to 240 VAC	Model E5EC-TPR4ASM-022
Model E5ER-TPRQ43F-FLK 24 VAC/DC	Model E5EC-TPR4DSM-022
Model E5ER-TC4B 100 to 240 VAC	Model E5EC-TCC4ASM-021
Model E5ER-TC4B 24 VAC/DC	Model E5EC-TCC4DSM-021

Model E5AR-T series (2 input type) Model E5ER-T series (2 input type)

Product discontinuation	Recommended replacement
Model E5AR-TQQE3MW-FLK 100 to 240 VAC	Model E5EC-TQQ4ASM-020(Required number:2 units)
Model E5AR-TQQE3MW-FLK 24 VAC/DC	Model E5EC-TQQ4DSM-020(Required number:2 units)
Model E5AR-TQ43DW-FLK 100 to 240 VAC	Model E5EC-TQQ4ASM-020(Required number:2 units)
Model E5AR-TC43DW-FLK 100 to 240 VAC	Model E5EC-TCC4ASM-022(Required number:2 units)
Model E5ER-TQT3DW-FLK 100 to 240 VAC	Model E5EC-TQQ4ASM-020(Required number:2 units)
Model E5ER-TQT3DW-FLK 24 VAC/DC	Model E5EC-TQQ4DSM-020(Required number:2 units)

Product discontinuation	Recommended replacement
Model E5ER-TCT3DW-FLK 100 to 240 VAC	Model E5EC-TCC4ASM-022(Required number:2 units)
Model E5ER-TCT3DW-FLK 24 VAC/DC	Model E5EC-TCC4DSM-022(Required number:2 units)

Model E5AR-T series (4 input type)

Product discontinuation	Recommended replacement
Model E5AR-TQQE3MWW-FLK 100 to 240 VAC	Model E5EC-TQQ4ASM-020(Required number:1 unit) + Model E5EC-QQ4ASM-012(Required number:3 units)
Model E5AR-TCCE3MWW-FLK 100 to 240 VAC	Model E5EC-TCC4ASM-022(Required number:1 unit) + Model E5EC-CC4ASM-014(Required number:3 units)
Model E5AR-TCCE3MWW-FLK 24 VAC/DC	Model E5EC-TCC4DSM-022(Required number:1 unit) + Model E5EC-CC4DSM-014(Required number:3 units)

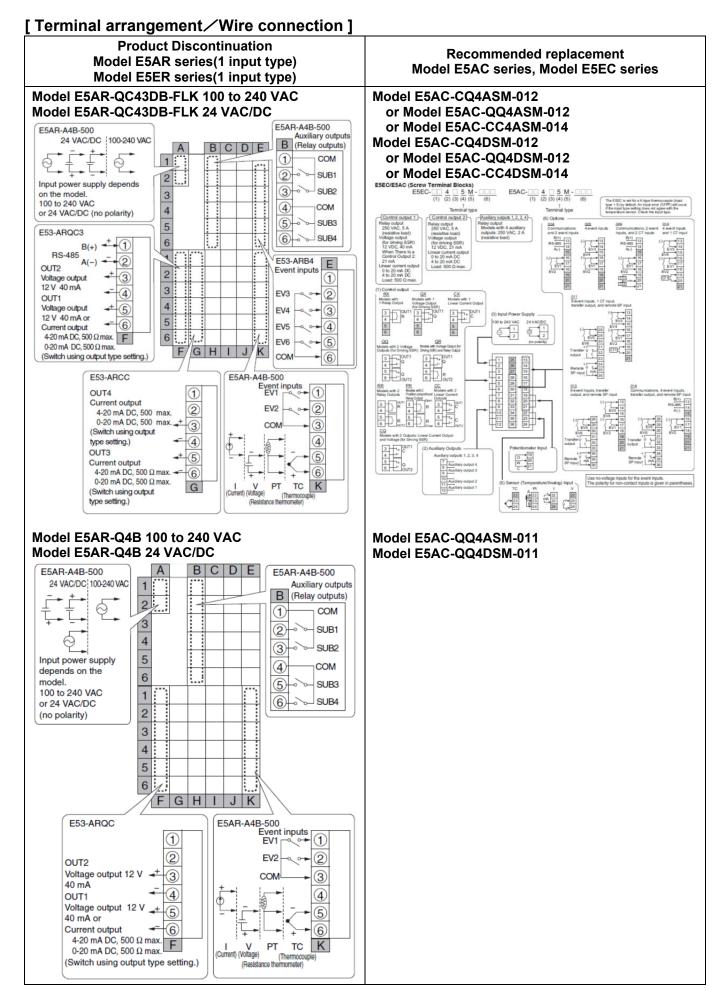
Model E5AR-DRT series (DeviceNet[™]) Model E5ER-DRT series (DeviceNet[™])

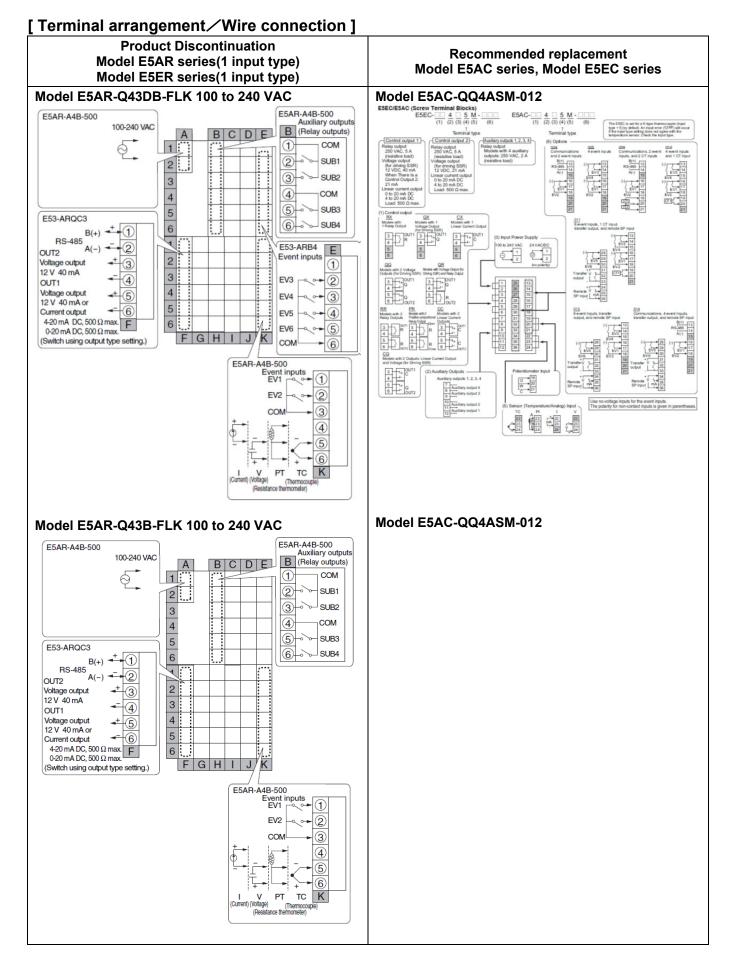
Product discontinuation	Recommended replacement
Model E5AR-QQ4W-DRT 100 to 240 VAC	<special unit="">(DeviceNet[™] communication)</special>
Model E5AR-QQ4W-DRT 24 VAC/DC	Model EJ1N-HFUB-DRT
Model E5AR-QC4B-DRT 100 to 240 VAC	
Model E5AR-QC4B-DRT 24 VAC/DC	Model EJ1C-EDUA-NFLK <pre></pre> <pre></pre> <pre></pre> <pre>Second Content</pre>
Model E5AR-Q4B-DRT 100 to 240 VAC	1 Model EJ1N-TC2A-QNHB
Model E5AR-Q4B-DRT 24 VAC/DC	 2 Model EJ1N-TC4A-QQ 3 Model EJ1N-TC2A-CNB * Select the basic unit according to the number of control points and the output type.
Model E5AR-PRQ4F-DRT 100 to 240 VAC	No recommended replacement
Model E5AR-PRQ4F-DRT 24 VAC/DC	No recommended replacement
Model E5AR-PR4F-DRT 100 to 240 VAC	No recommended replacement
Model E5AR-PR4F-DRT 24 VAC/DC	No recommended replacement
Model E5AR-CC4WW-DRT 100 to 240 VAC	<special unit="">(DeviceNet[™] communication)</special>
Model E5AR-CC4WW-DRT 24 VAC/DC	Model EJ1N-HFUB-DRT
Model E5AR-C4B-DRT 100 to 240 VAC	<pre></pre>
Model E5AR-C4B-DRT 24 VAC/DC	<basic unit=""></basic>
Model E5ER-QTW-DRT 100 to 240 VAC	① Model EJ1N-TC2A-QNHB
Model E5ER-QTW-DRT 24 VAC/DCV	2 Model EJ1N-TC4A-QQ
Model E5ER-QTB-DRT 100 to 240 VAC	③ Model EJ1N-TC2A-CNB
Model E5ER-QTB-DRT 24 VAC/DCV	* Select the basic unit according to the number of control points and the output type.
Model E5ER-PRTF-DRT 100 to 240 VAC	No recommended replacement
Model E5ER-PRTF-DRT 24 VAC/DCV	No recommended replacement
Model E5ER-CTW-DRT 100 to 240 VAC	<special unit="">Model EJ1N-HFUB-DRT</special>
Model E5ER-CTW-DRT 24 VAC/DCV	<end unit="">Model EJ1C-EDUA-NFLK</end>
Model E5ER-CTB-DRT 100 to 240 VAC	
Model E5ER-CTB-DRT 24 VAC/DCV	 Model EJ1N-TC2A-QNHB Model EJ1N-TC4A-QQ Model EJ1N-TC2A-CNB * Select the basic unit according to the number of control points and the output type.

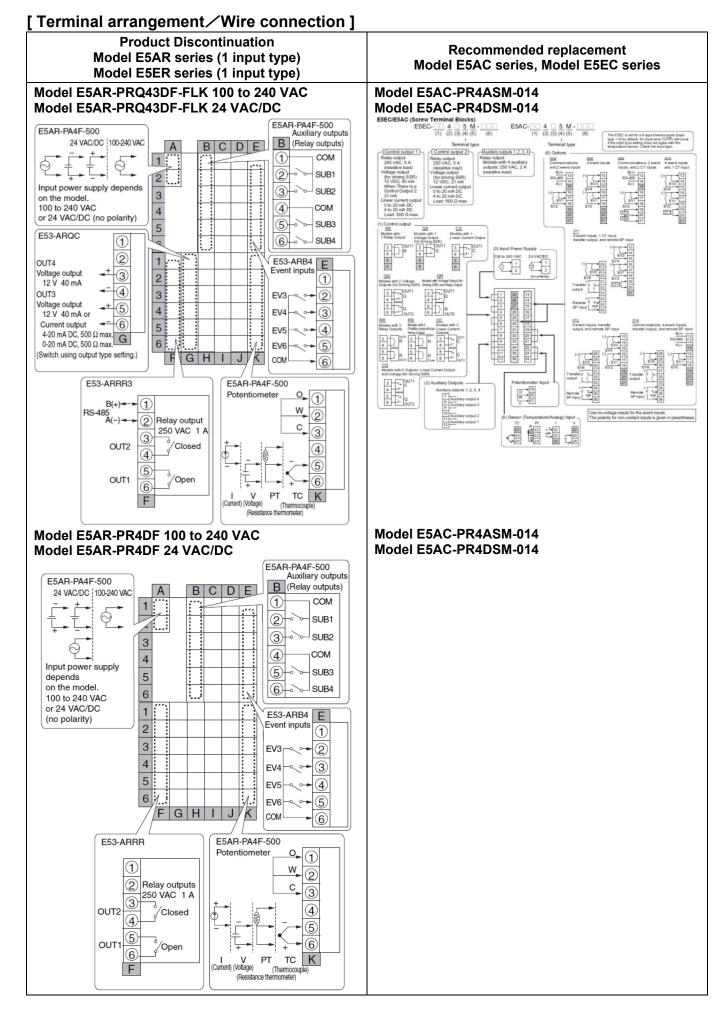
Model E5AR-500 series (1/2/4 input type) Model E5ER-500 series (1/2 input type)

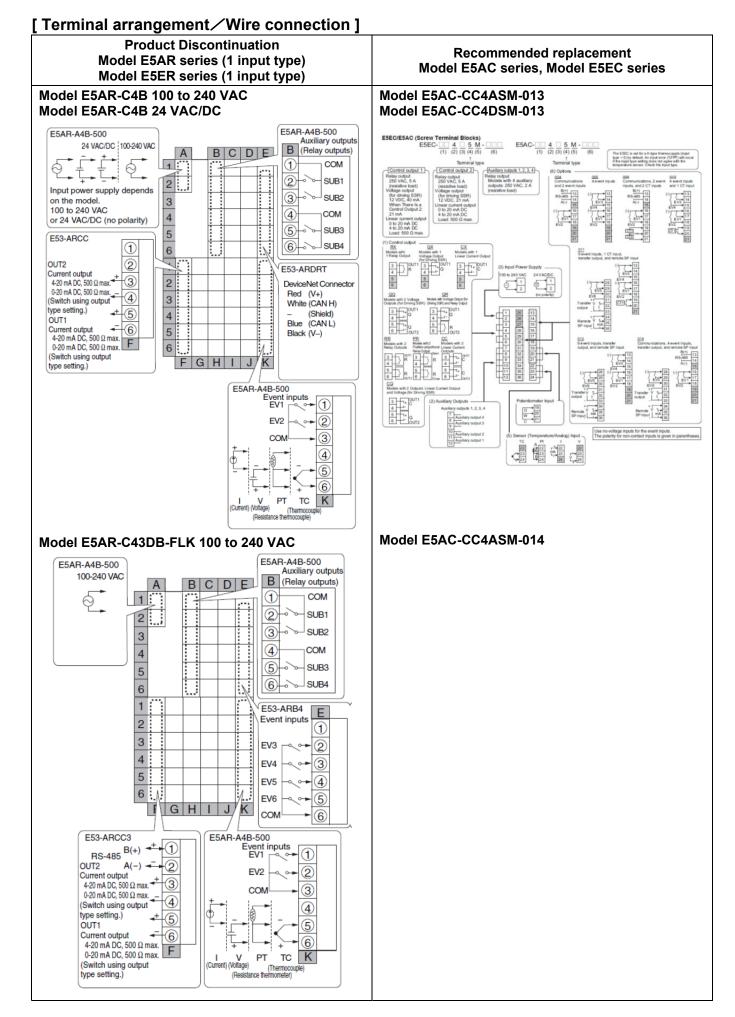
Product discontinuation	Recommended replacement
E5ER-PAF-500 AC100-240	
E5ER-PAF-500 AC/DC24	
E5ER-AW-500 AC100-240	
E5ER-AW-500 AC/DC24	
E5ER-AB-500 AC100-240	
E5ER-AB-500 AC/DC24	
E5AR-PA4F-500 AC100-240	Please contact us for detailed information on the
E5AR-PA4F-500 AC/DC24	recommended replacement.
E5AR-A4WW-500 AC100-240	
E5AR-A4WW-500 AC/DC24	
E5AR-A4W-500 AC100-240	
E5AR-A4W-500 AC/DC24	
E5AR-A4B-500 AC100-240	
E5AR-A4B-500 AC/DC24	

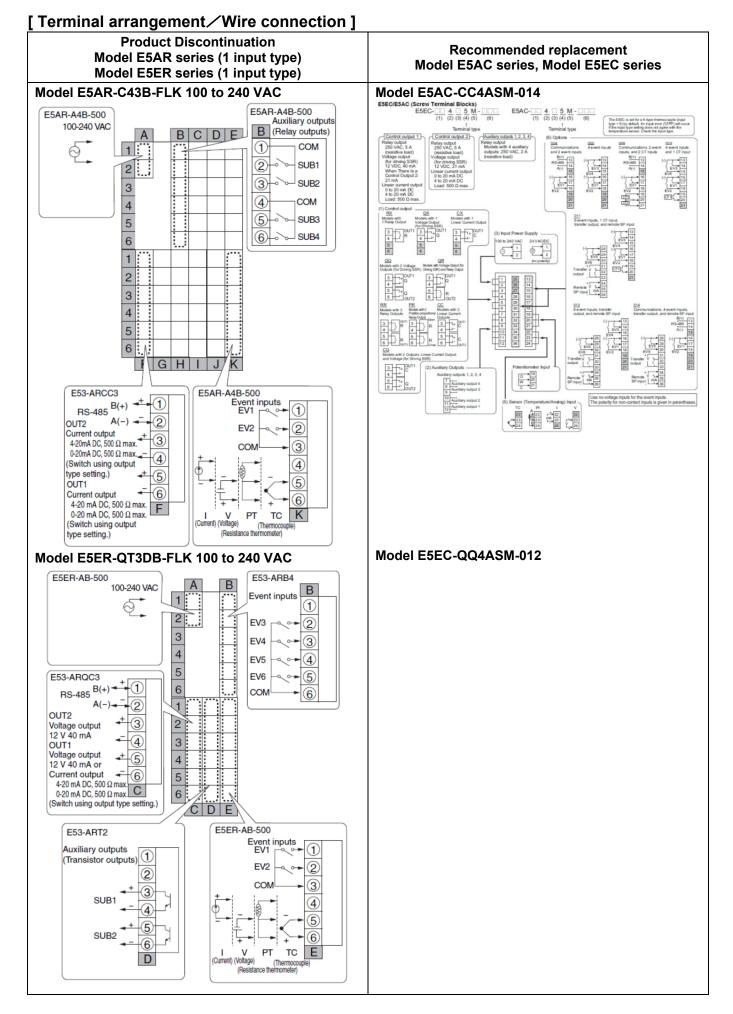
Product discontinuation Model E5AR series, Model E5AR-T series Model E5AR-DRT series, Model E5ER series Model E5ER-T series, Model E5ER-DRT series	Recommendable replacement Model E5ACseries, Model E5AC-T series Model E5EC series, Model E5EC-T series Model EJ1 series
Black (Munsell N1.5)	Model E5AC series, E5AC-T series, E5EC-T series Black (Munsell N1.5)
	Model EJ1 series Rear side of the case: Ivoly 8.5 (5Y 8.5/1) Front side of the case: Panlite LN-2250#EN60384

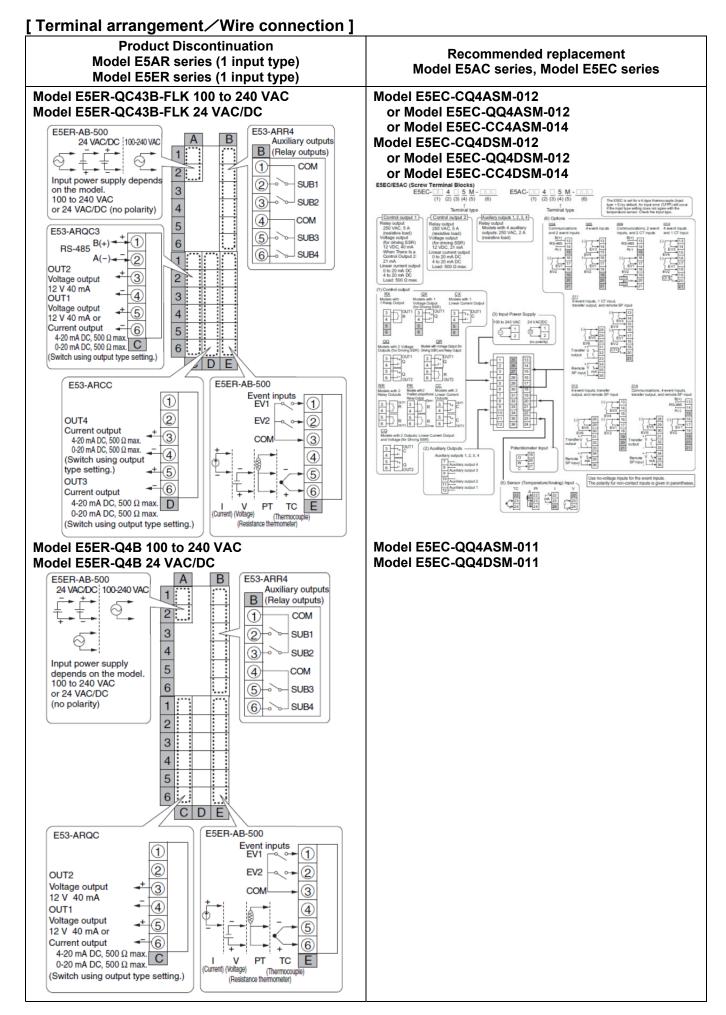


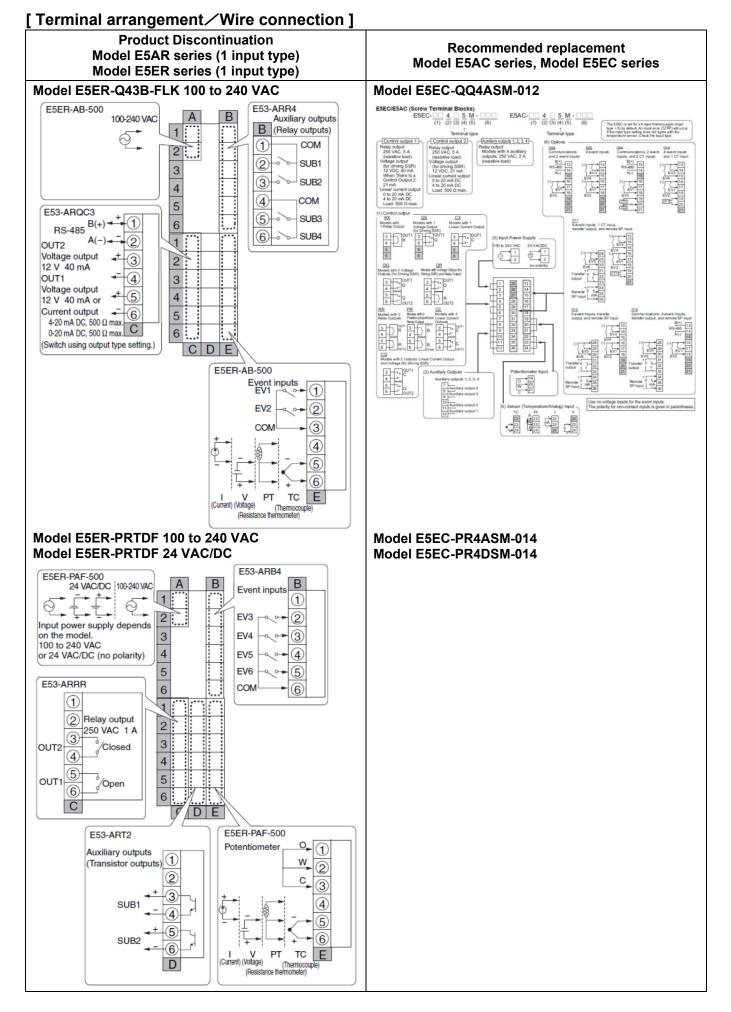


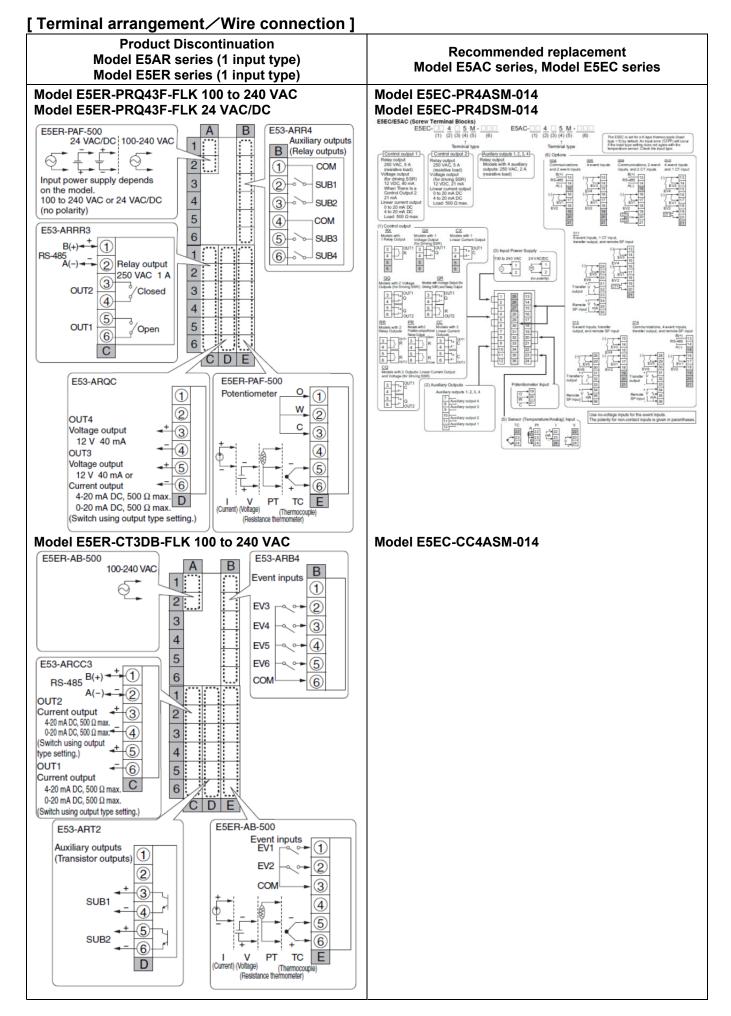


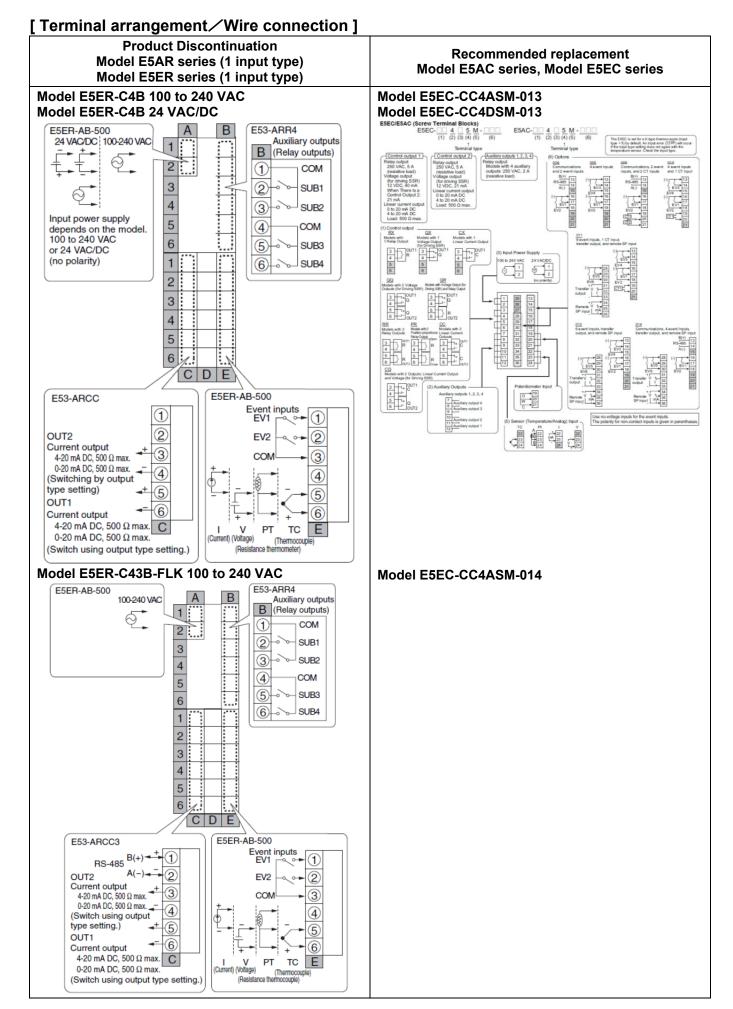


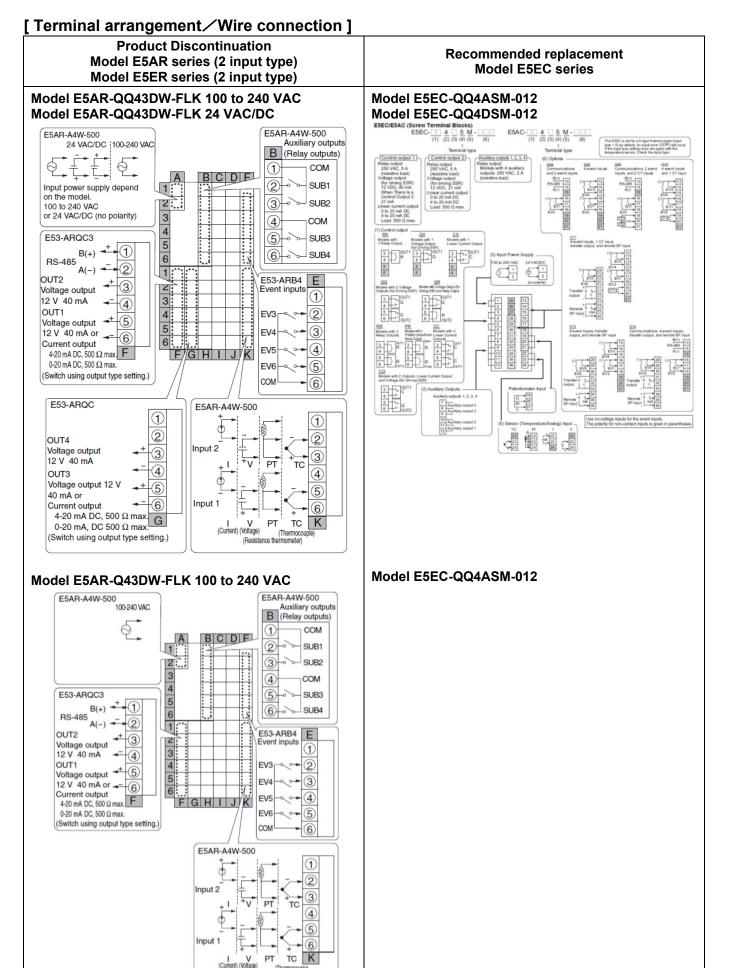




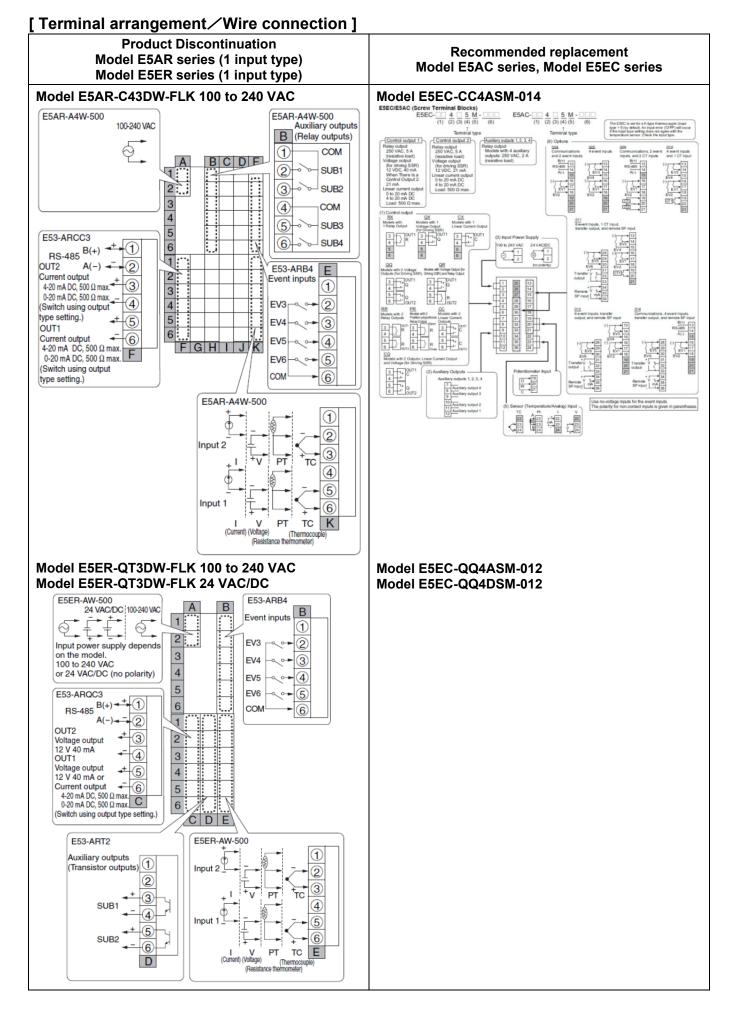


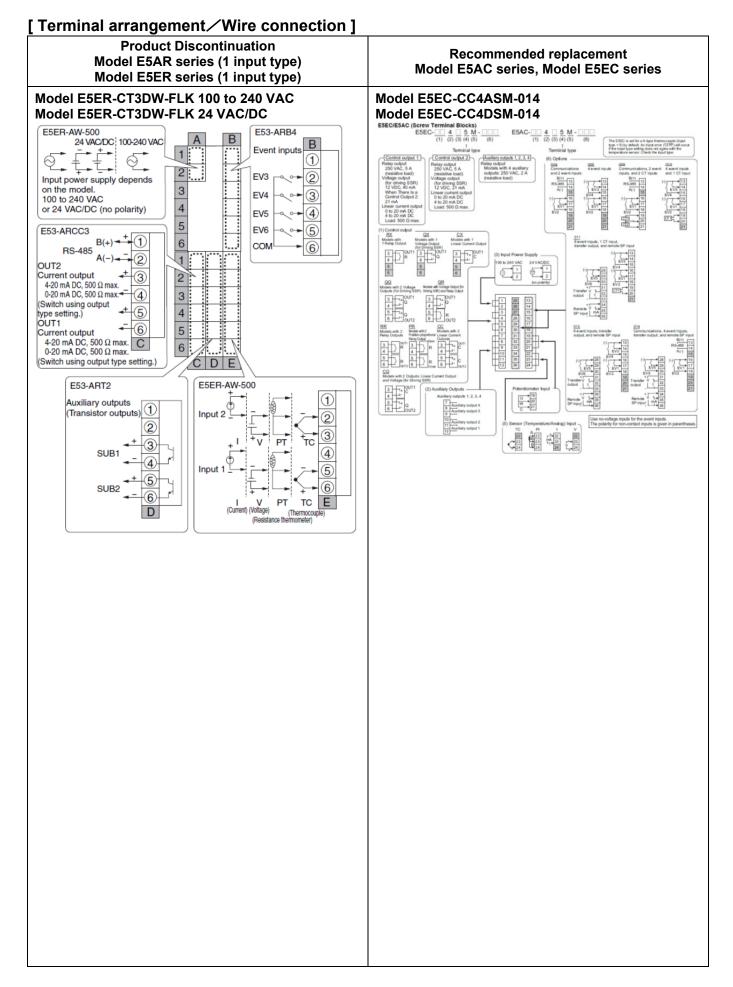




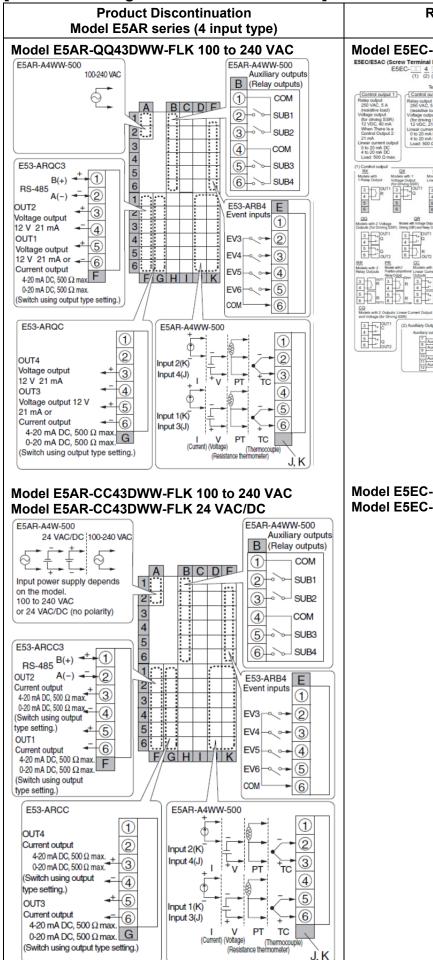


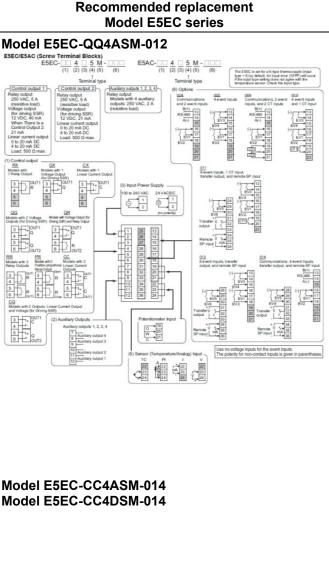
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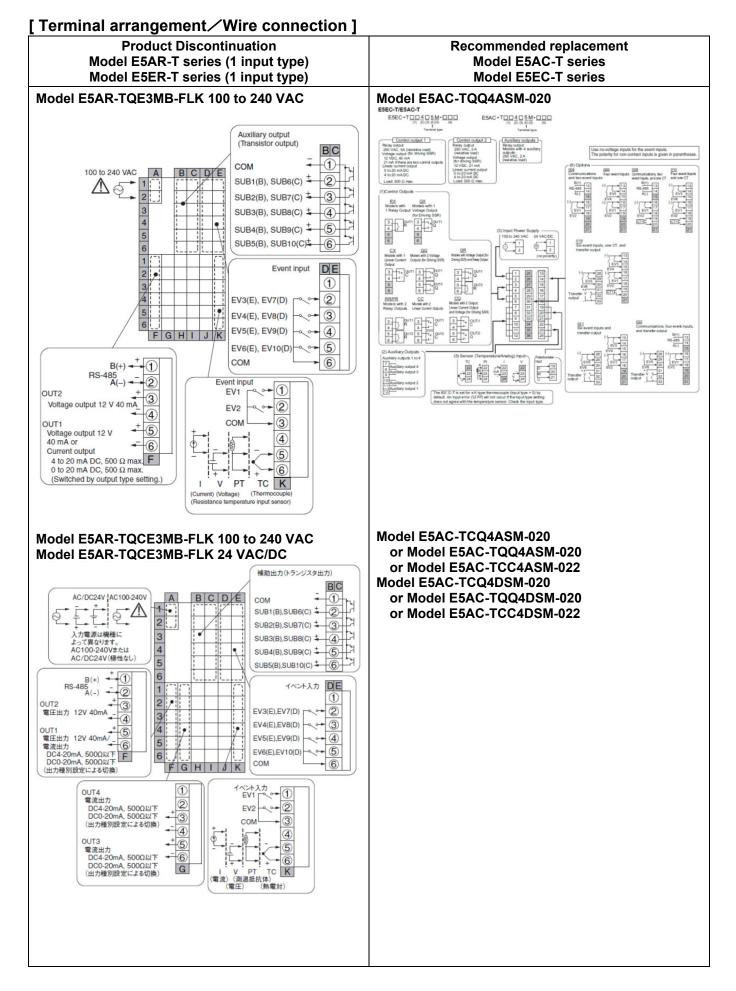


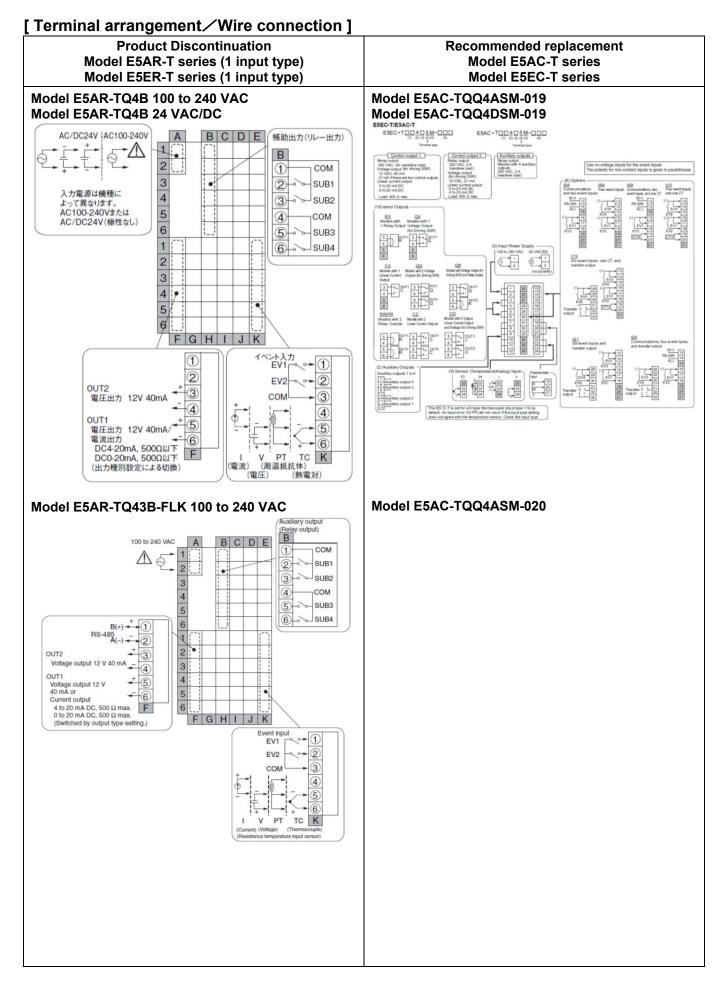


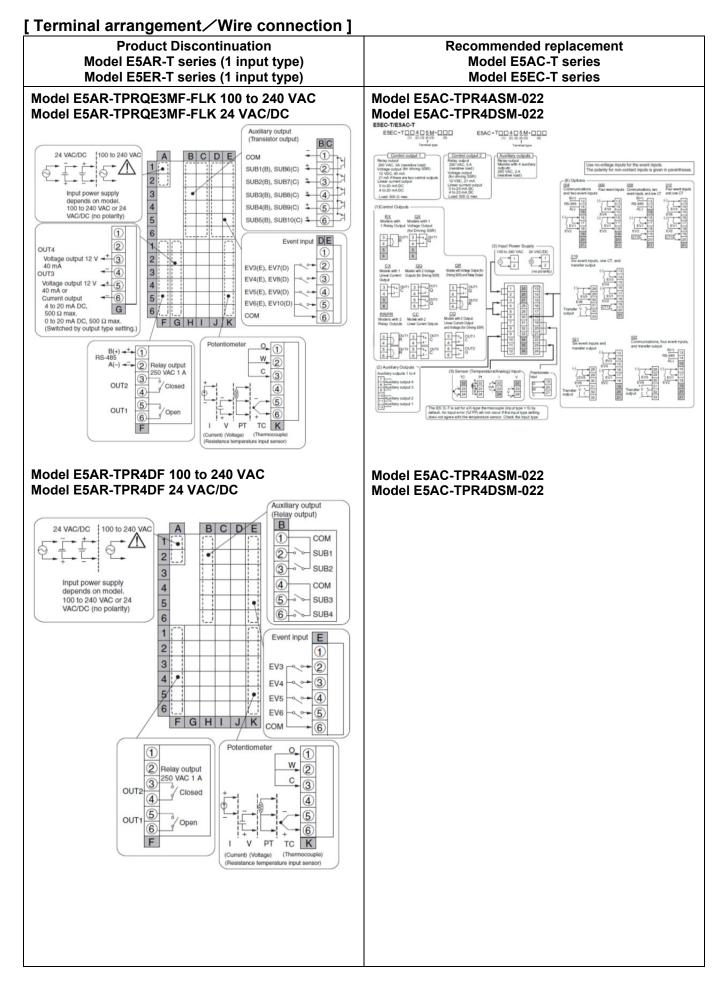
[Terminal arrangement / Wire connection]

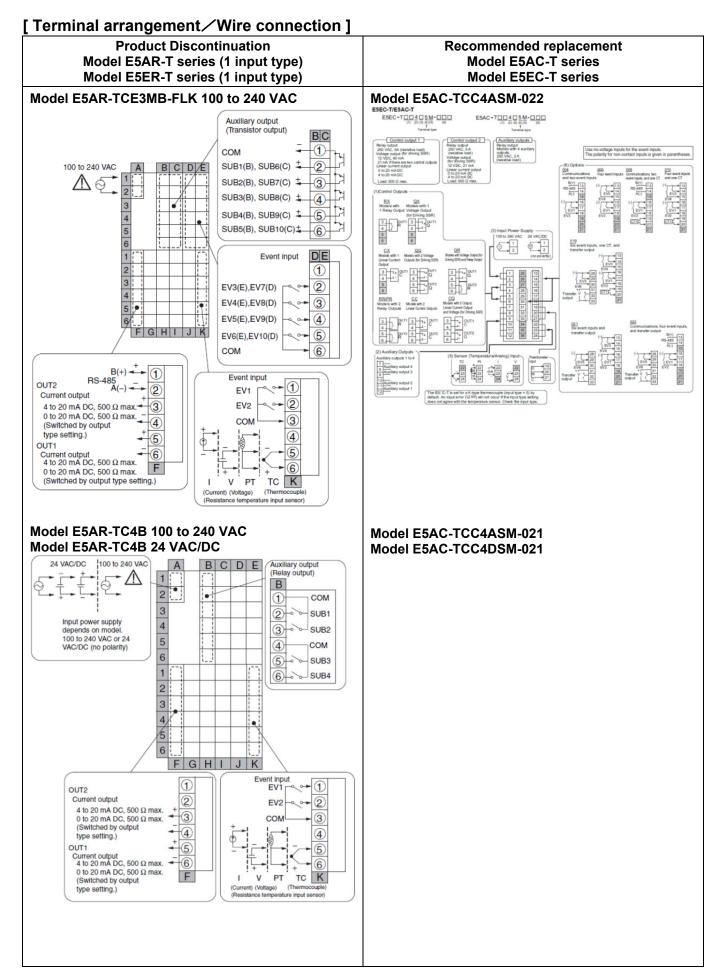


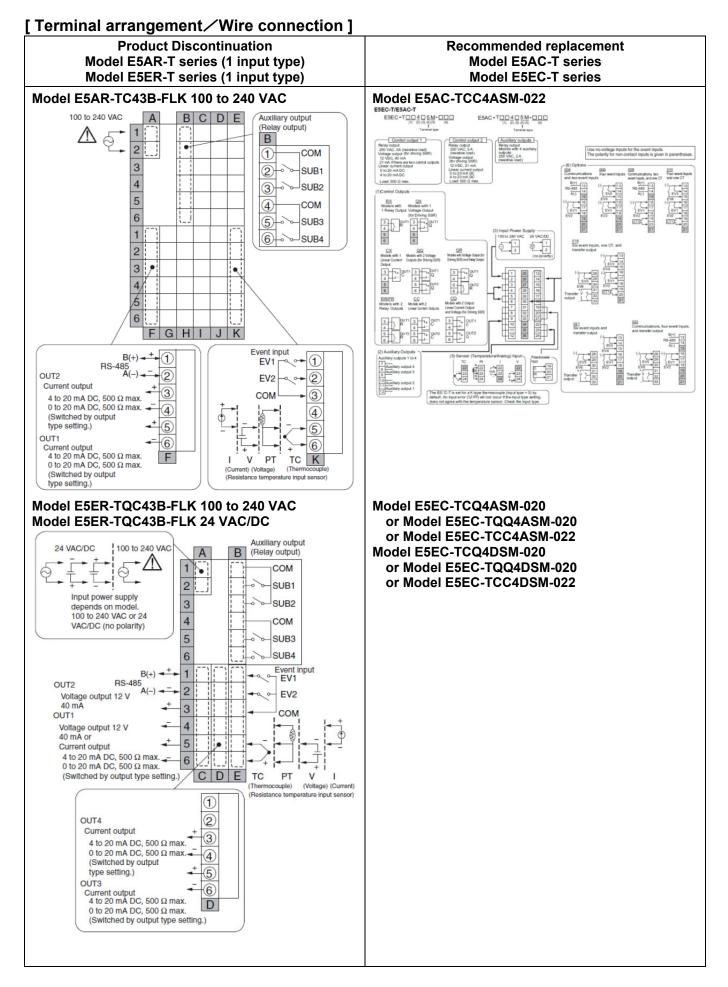




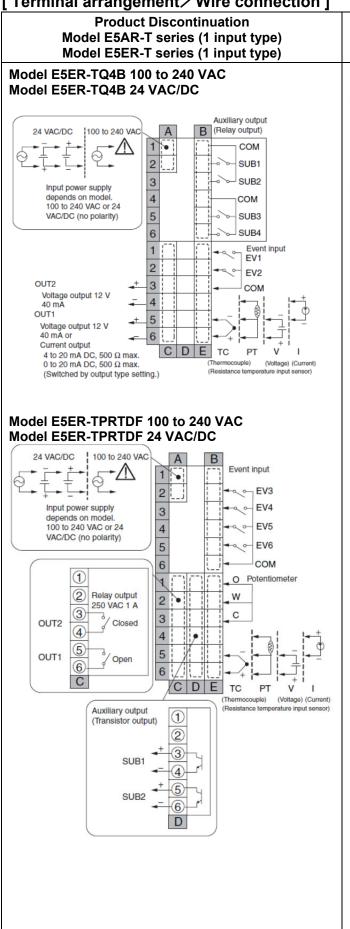


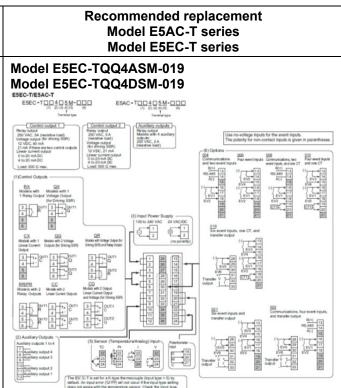




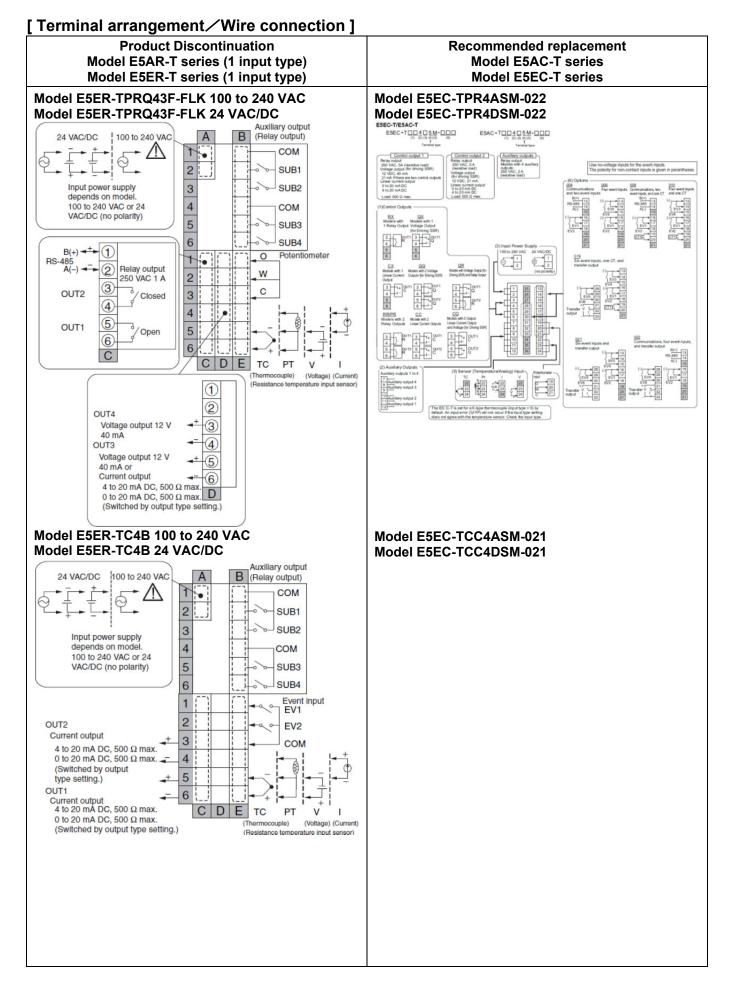


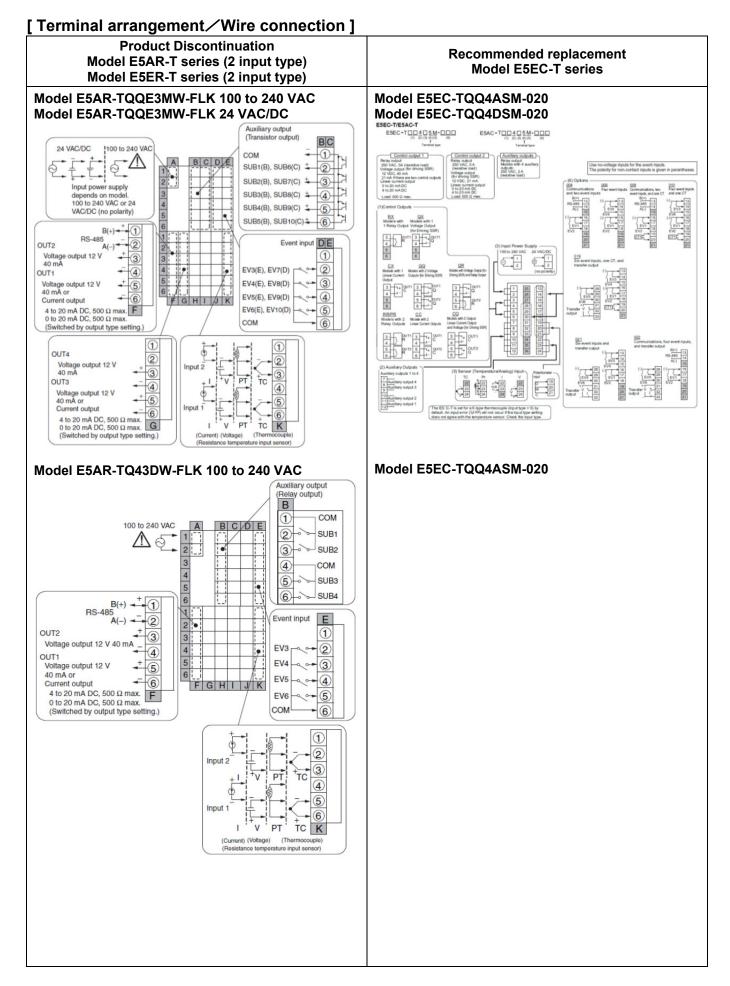
[Terminal arrangement / Wire connection]



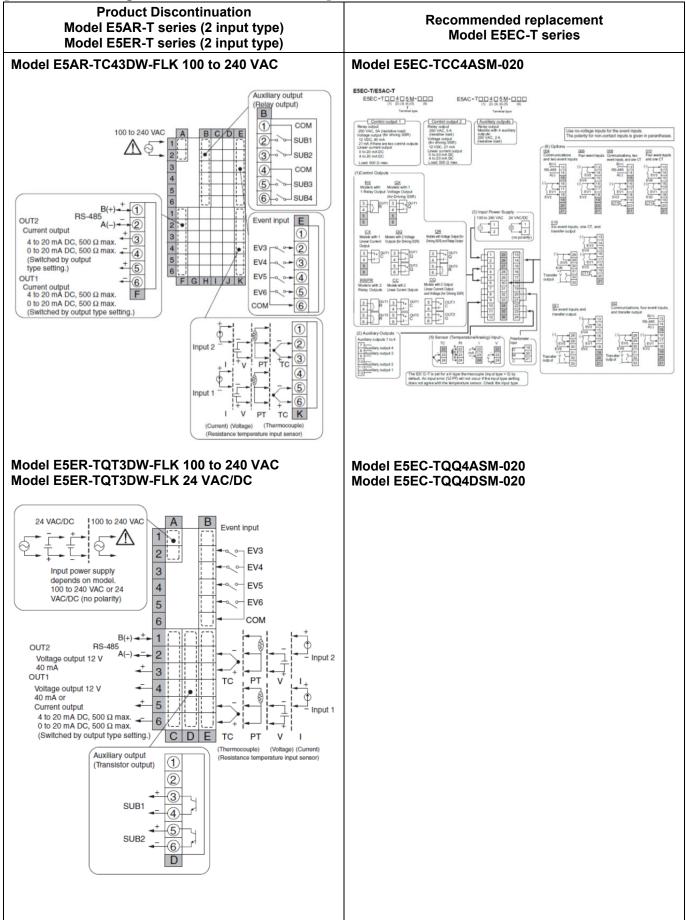


Model E5EC-TPR4ASM-022 Model E5EC-TPR4DSM-022









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outputs Auxiliary output Relay output Models with 4 a outputs: 250 VAC, 2 A (resistlike load)

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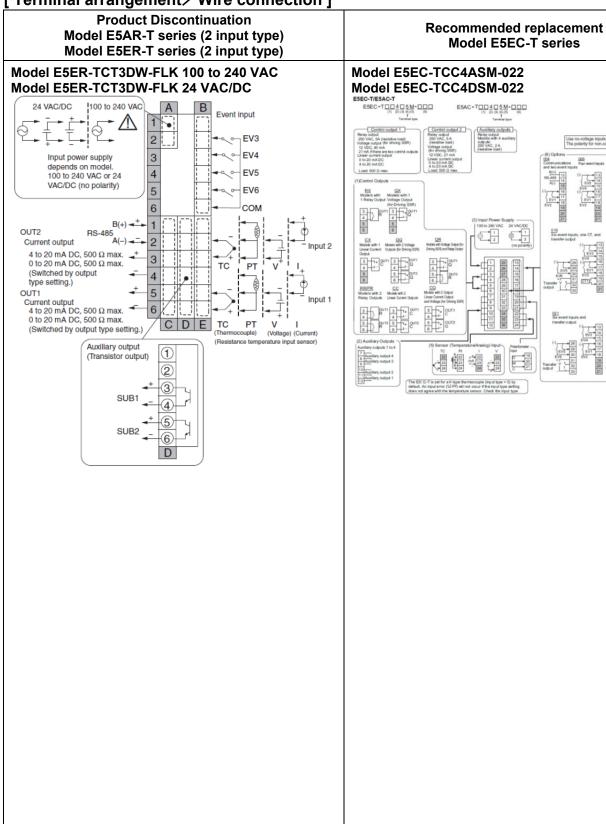
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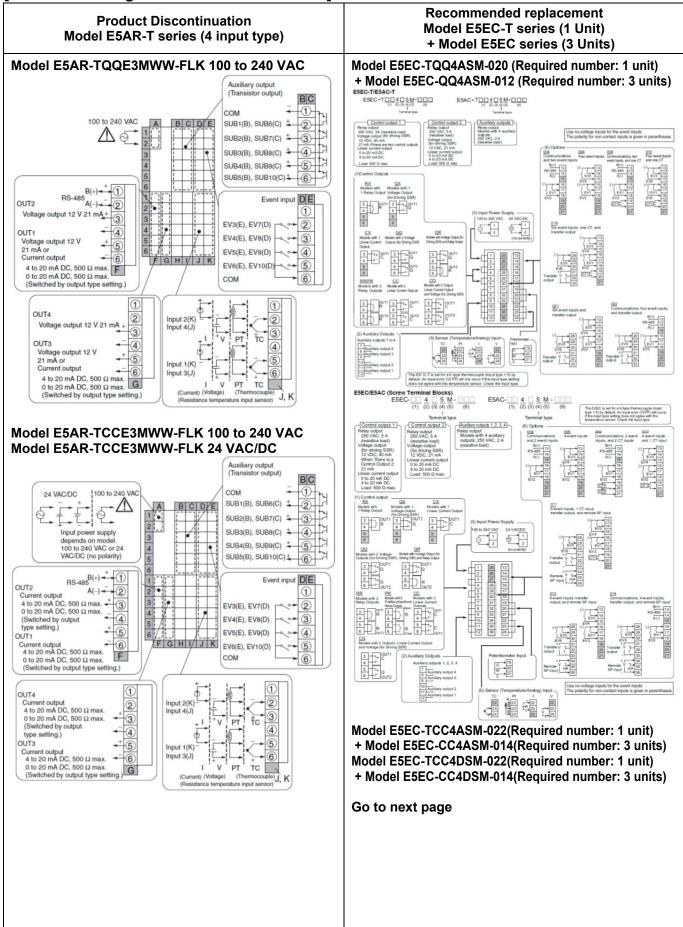
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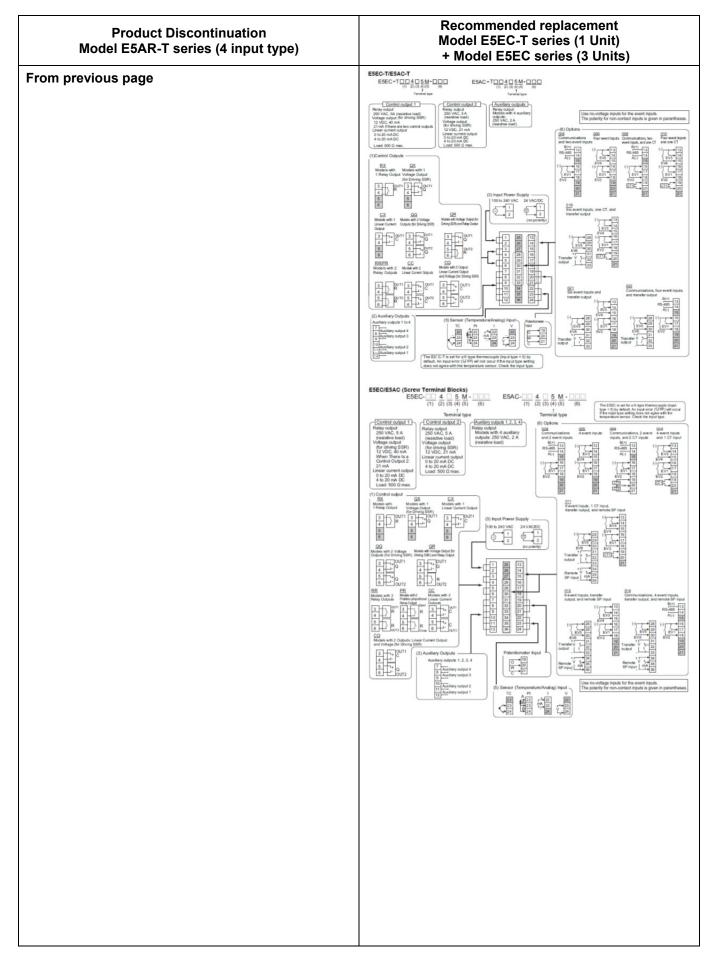
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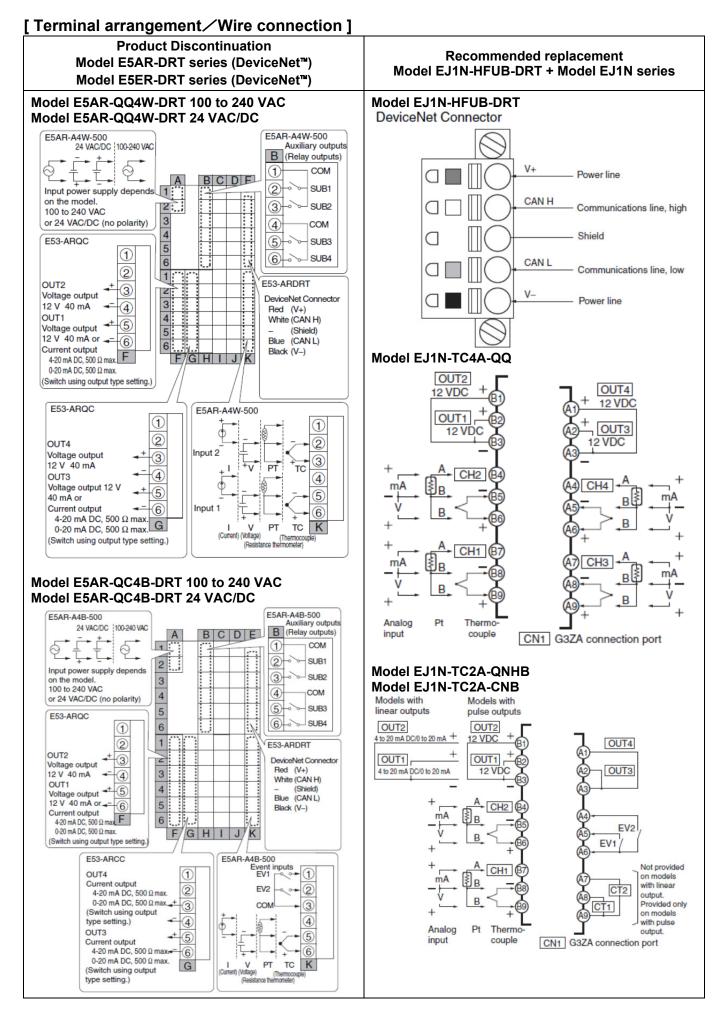
[Terminal arrangement / Wire connection]

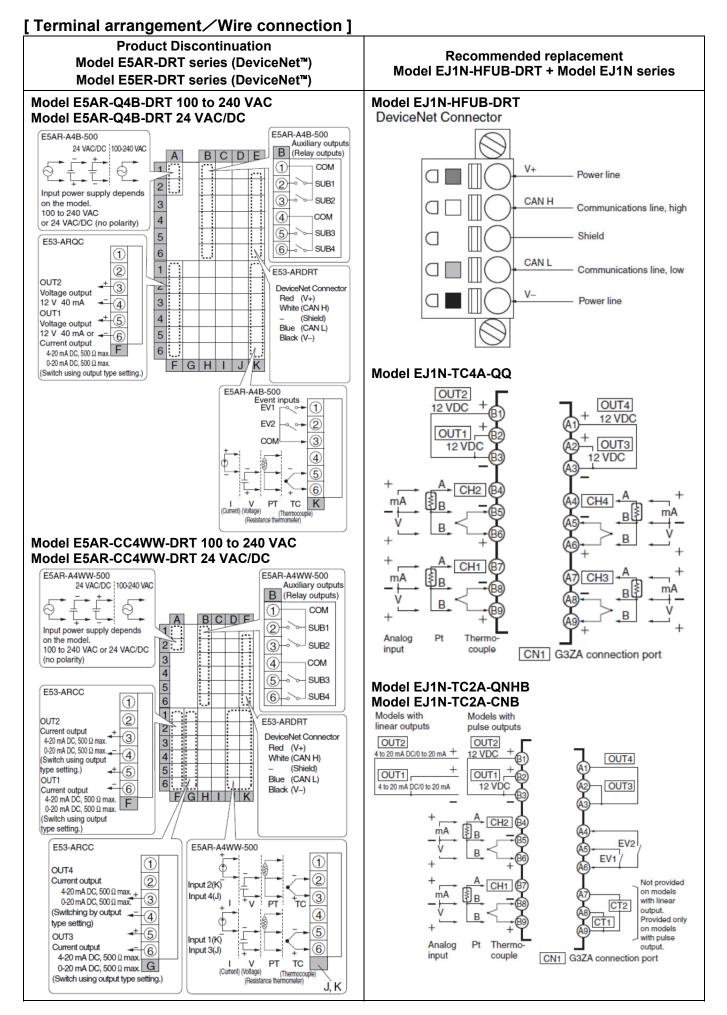


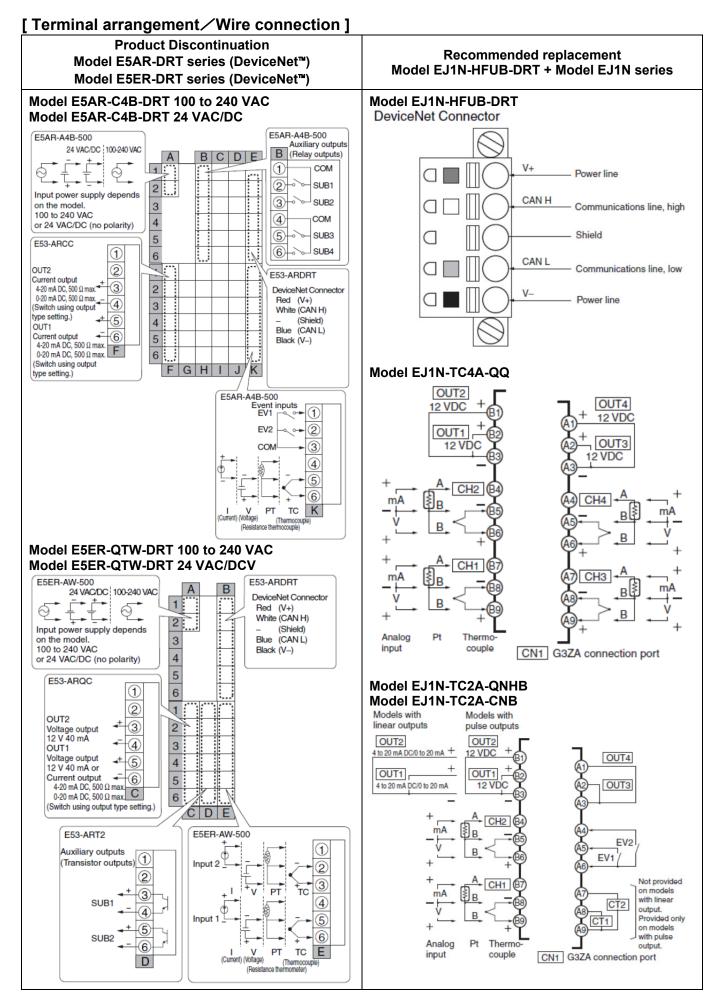
[Terminal arrangement ∕ Wire connection]

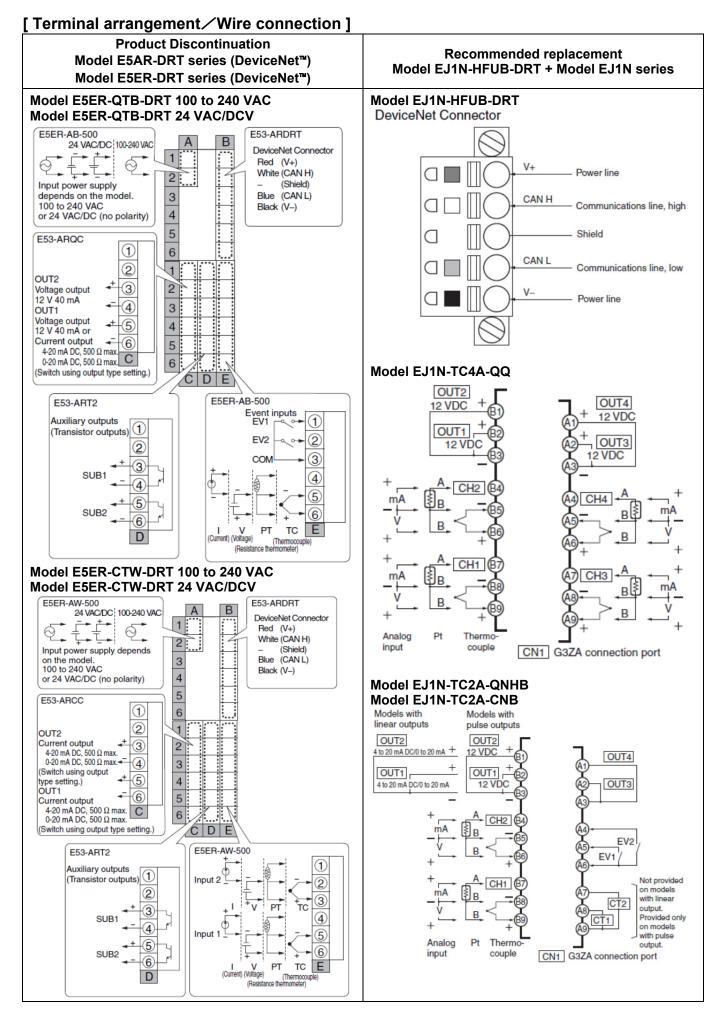


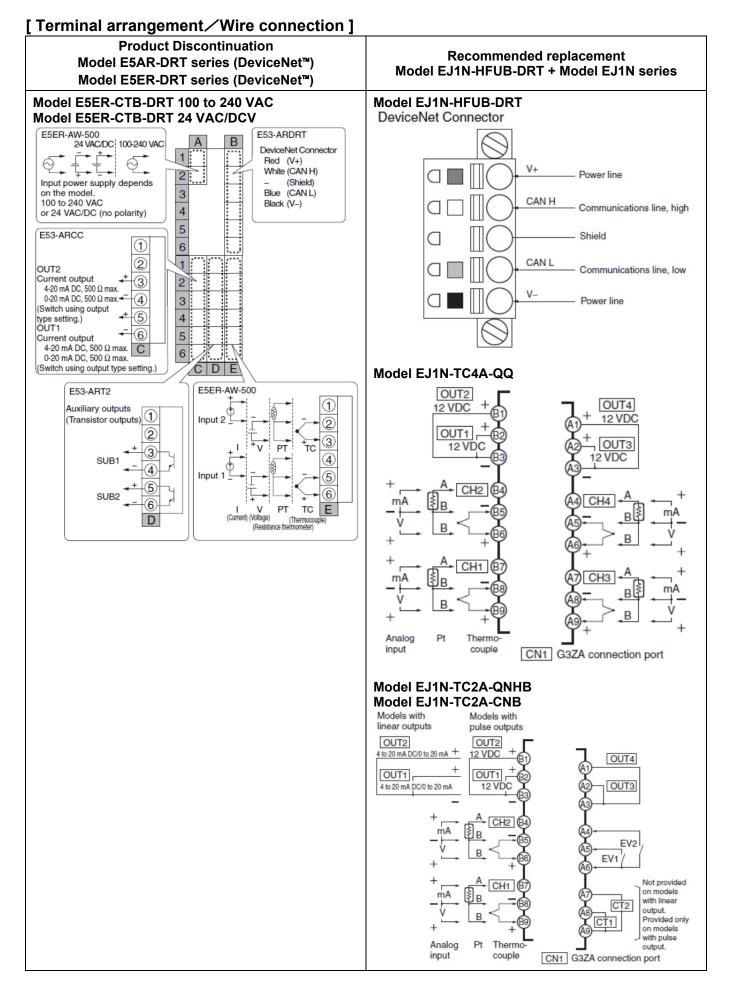


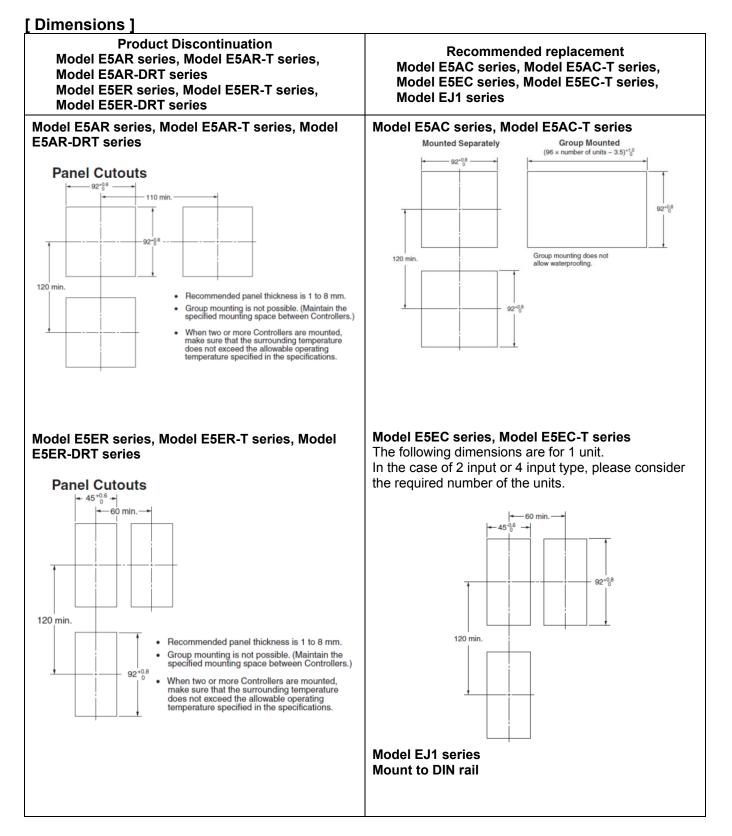


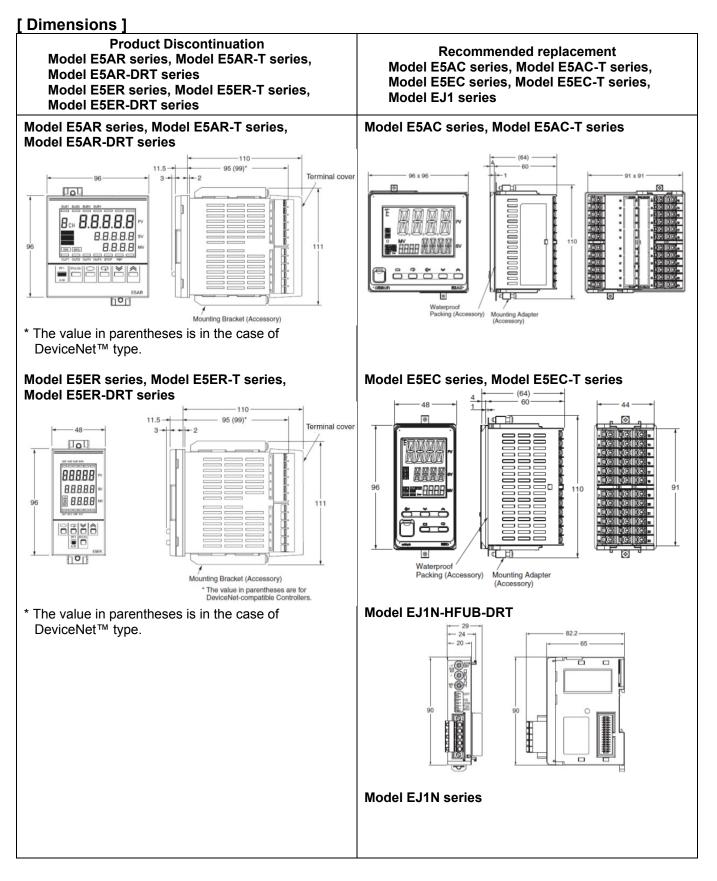












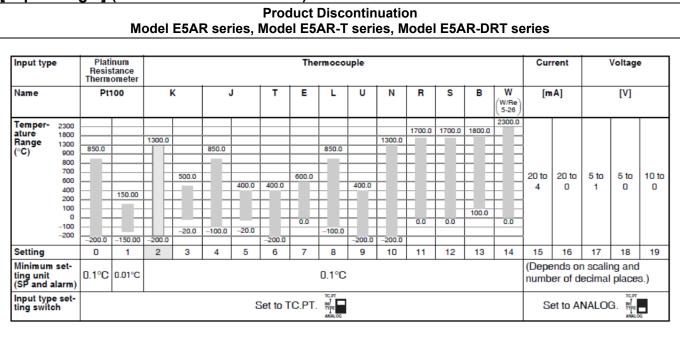
[Rating/Characteristics] (Product Discontinuation)

.		(Froduct Discontinuation)	Discontinuation				
	Item	Product Discontinuation Model E5AR series, Model E5AR-T series, Model E5AR-DRT series					
Supply vo	Itage	100 to 240 VAC 50/60 Hz	24 VAC 50/60 Hz				
Operating	voltage range	85 to 110% of rated supply voltage					
Power cor	nsumption	22 VA max. (with maximum load)	15 VA/10 W max. (with maximum load)				
Sensor in	out	Voltage input: 1 to 5 VDC, 0 to 5 VI					
	Voltage (pulse) output	12 VDC, 40 mA max. with short-circ E5AR-QQ[]WW-[]: 21 mA max.)	cuit protection circuit (Model				
Control output	Current output		d: 500Ωmax. (including transfer output) 20 mA DC; Approx. 43,000 for 4 to 20 mA				
	Relay output	Position-proportional control type (c inrush current)	open, closed) N.O., 250 VAC, 1 A (including				
Auxiliary of	output	Relay Output, N.O., 250 VAC, 1 A ((resistive load)				
Potentiom	eter input	100Ω to 2.5 kΩ					
Event	Contact	Input ON: 1kΩmax OFF: 100 kΩ m	in				
input	No-contact	Input ON: Residual voltage of 1.5 V	max.; OFF: Leakage current of 0.1 mA max				
		Short-circuit: Approx. 4 mA					
Remote S	P input	Refer to the information on sensor i	input.				
Transfer o	output	Refer to the information on control output.					
Control m	ethod	2-PID or ON/OFF control					
Setting me	ethod	Digital setting using front panel key	s or setting using serial communications.				
Indication method		7-segment digital display and single-lighting indicator Character Height PV display: 9.5 mm; SV display: 7.2 mm; MV display: 7.2 mm					
Ambient o temperatu		−10 to 55°C (with no icing or condensation) For 3 years of assured use: −10 to 50°C (with no icing or condensation)					
Ambient o	perating humidity	25% to 85%					
Storage te	mperature	−25 to 65°C (with no icing or condensation)					
Indication accurasy		Thermocouple input with cold juncti ($\pm 0.1\%$ of PV or $\pm 1^{\circ}$ C, whichever is Thermocouple input without cold jun ($\pm 0.1\%$ FS or $\pm 1^{\circ}$ C, whichever is sn Analog input: $\pm 0.1\%$ FS ± 1 digit ma Platinum resistance thermometer in ($\pm 0.1\%$ of PV or $\pm 0.5^{\circ}$ C, whichever Position-proportional potentiometer	greater) ±1 digit max. nction compensation: naller) ±1 digit ix. nput: is greater) ±1 digit max.				
Control mode		Standard control (heating or cooling control), heating/cooling control, standard control with remote SP (2-input models only), heating/cooling control with remote SP (2-input models only), cascade standard control (2-input models only), cascade heating/cooling control(2-input models only), proportional control (2-input models only), position-proportional control (control-valve control models only)					
Influence	of temperature	Thermocouple input (R, S, B, W):					
Influence	of voltage	(±1% of PV or ±10°C, whichever is	greater) ±1 digit max.				
Influence (at EN6132		Other thermocouple input: (±1% of PV or ±4°C, whichever is g * K thermocouple at -100°C max.: ± Platinum resistance thermometer: (±1% of PV or ±2°C, whichever is g Analog input: (±1% FS) ±1 digit max	reater) ±1 digit max.				

[Rating / Characteristics] (Product Discontinuation)

Item	Product Discontinuation Model E5AR series, Model E5AR-T series, Model E5AR-DRT series					
Control period	0.2 to 99.0 s (in units of 0.1 s) for time-proportioning control output					
Proportional band (P)	0.00% to 999.99% FS (in units of 0.01% FS)					
Integral time (I)	0.0 to 3,999.9 s (in units of 0.1 s)					
Derivative time (D)	0.0 to 3,999.9 s (in units of 0.1 s)					
Hysteresis	0.01% to 99.99% FS (in units of 0.01% FS)					
Manual reset value	0.0% to 100.0% (in units of 0.1% FS)					
Alarm setting range	-19,999 to 99,999 EU (The decimal point position depends on the input type and the decimal point position setting.)					
Input sampling period	50 ms					
Insulation resistance	20 MΩ min. (at 500 VDC)					
Dielectric strength	2,000 VAC, 50/60 Hz for 1 min (between charged terminals of different polarities)					
Vibration resistance (malfunction)	10 to 55 Hz, 20 m/s ² for 10 min each in X, Y, and Z directions					
Shock resistance (malfunction)	100 m/s ² , 3 times each in X, Y, and Z directions					
Inrush current	100 to 240 VAC models: 50 A max. 24 VAC/VDC models: 30 A max.					
Weight	Controller only: Approx. 450 g; Mounting bracket: Approx. 60 g; Terminal cover: Approx. 30 g					
Degree of protection	Front panel: NEMA4X for indoor use (equivalent to IP66); Rear case: IP20; Terminals: IP00					
Memory protection	Non-volatile memory (number of writes: 100,000)					
Applicable standards	UL61010-1, CSA C22.2 No.61010-1 EN61010-1(IEC61010-1): Pollution degree 2/Overvoltage category 2					

[Input range] (Product Discontinuation)



[Alarm Types] (Product Discontinuation)

Product Discontinuation Model E5AR series, Model E5AR-T series, Model E5AR-DRT series

				SP = Set point
	Set value	Alarm type	Alarm outp	
	(in general)	Alam type	Alarm value (X) is positive	Alarm value (X) is negative
	0	Alarm function OFF	Outpu	t OFF
*1	1	Upper-and lower-limit (deviation)		*2
	2	Upper-limit (deviation)	ON → X ← OFF SP	ON →X ← OFF SP
	3	Lower-limit (deviation)		
*1	4	Upper-and lower-limit range (deviation)	ON → L H +	*3
*1,*6	5	Upper-and lower-limit alarm with standby sequence (deviation)	on →L'H++	*4
*6	6	Upper-limit alarm with standby sequence (deviation)	ON → X ← OFF SP	ON OFF SP
	7	Lower-limit alarm with standby sequence (deviation)		
	8	Absolute-value upper-limit		
	9	Absolute-value lower-limit		
*6	10	Absolute-value upper-limit with standby sequence		ON OFF 0
*6	11	Absolute-value lower-limit with standby sequence		

*1: Set values (in general) 1, 4 and 5 allow upper and lower-limits of alarm value to be separately set, and are indicated by L and H.

*2: Set value (in general) : 1 Upper-and lower-limit alarm

Case 1	Case 2	Case 3 (always ON)	
L H SP	SPL H	H SP L	H < 0, L < 0
H < 0, L > 0	H > 0, L < 0 H > L	H LSP	H < 0, L > 0 IHI≧ILI
		SPH L	H > 0, L < 0 IHI≦ILI

*3: Set value (in general) : 4 Upper-and lower-limit range

Case 1	Case 2		H < 0, L < 0
L H SP H < 0, L > 0	SPLH H>0,L<0	H LSP	H < 0, L > 0 IHI≧ILI
		SP H L	H > 0, L < 0 IH I≦IL I

- *4: Set value (in general) : 5 Alarm with upper-and lower-limit standby sequence
 *With the above upper-and lower-limit alarms
 •In cases 1 and 2
 •In case 3, always OFF
 - In cases 1 and 2
 In case 3, alw
 If hysteresis overlaps at upper-and lower-limit, always OFF
- *5: Set value (in general) : 5 Alarm with upper-and lower-limit, always OFF
 *5: https://www.setup.com/alarmatic/setup.co

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 *6: For information on standby sequences, see "5.6 Alarm adjustment functions".

[Communications Specifications] (Product Discontinuation)

	Item	Product Discontinuation Model E5AR series, Model E5AR-T series, Model E5AR-DRT series							
CompoWa	y/F			,					
Transmiss connectior	ion path	Multiple points							
Communic	ations method	RS-485 (two-wir	e, half duplex)						
Synchroniz	zation method	Start-stop synch	ronization						
Baud rate		9,600, 19,200, o	r 38,400 bps						
Transmiss	ion code	ASCII							
Data bit ler	ngth	7 or 8 bits							
Stop bit ler	ngth	1 or 2 bits							
Error detec	ction		one, even, or odd) ck character): CompoWay/F s						
Flow contr	ol	None							
Interface		RS-485							
Retry funct		None							
Communic	ation buffer	217 bytes							
Communication response 0 to 99 ms Default: 20 ms send wait time 0 to 99 ms Default: 20 ms									
DeviceNet	™ * Model E5AR-D	-							
Communic	ations protocol	Conforms to Dev	viceNet™.						
	Remote I/O communications		onnections (Poll/Bit-Strobe/Co eviceNet™ specifications.	OS/Cyclic)					
Commun ication functions	I/O allocation	Input and output data can be allocated freely by user with the Configurator. Allocations can be made to DeviceNet [™] parameters or Temperature Controlle parameters. Two blocks for IN Area, up to 100 words One block for OUT Area, up to 100 words (The first word is always allocated to the OUT Enable Bit.)							
	Message communications	 CompoWay/F c explicit message 		· ·	ands are sent in				
Connection	n format	Combination of multidrop and T-branch connections (for trunk and drop lines)							
Band rate			0, 250, or 125 kbps, or autom						
Communic	ation media	Special 5-wire cable (2 signal lines, 2 power lines, and 1 shield line)							
		Band rate	Network length	Drop line length	Total drop line length				
Communic	ation distance	500 kbps	100 m max. (100 m max.)	6 m max.	39 m max.				
		250 kbps	250 m max. (100 m max.)	6 m max.	78 m max.				
		125 kbps	500 m max. (100 m max.)	6 m max.	156 m max.				
Supply vol	-	DeviceNet™ power supply: 24 VDC							
	voltage range	DeviceNet [™] power supply: 11 to 25 VDC							
Current co	•	50 mA max (24 VDC)							
that can be	Maximum number of nodes that can be connected64 (includes Configurator when used.)								
	number of slaves connected	63							
Error contr		CRC error detec							
DeviceNet	™ power supply	Power supplied	from DeviceNet™ communica	ations connector					

[Rating/Characteristics] (Product Discontinuation)

		Product Discontinuation						
	Item	Model E5ER series, Model E5ER-T series, Model E5ER-DRT series						
Supply vo	ltage	100 to 240 VAC 50/60 Hz 24 VAC 50/60 Hz						
Operating	voltage range	85 to 110% of rated supply voltage						
Power cor	nsumption	17 VA max. (with maximul load) 11 VA/7 W max. (with maximul load)						
Sensor input		Thermocouple: K, J, T, E, L, U, N, R, S, B, W Platinum resistance thermometer: Pt100 Current input: 4 to 20 mA DC, 0 to 20 mA DC (including remote SP input) Voltage input: 1 to 5 VDC, 0 to 5 VDC, 0 to 10 VDC (including remote SP input) (Input impedance: 150Ω for current input, approx. 1 MΩfor voltage input)						
	Voltage (pulse) output	12 VDC 40 mA max. with short-circuit protection circuit						
Control output	Current output	0 to 20 mA DC, 4 to 20 mA DC; load: 500Ω max. (including transfer output) (Resolution: Approx. 54,000 for 0 to 20 mA DC; Approx. 43,000 for 4 to 20 mA DC)						
	Relay output	Position-proportional control type N.O., 250 VAC, 1 A (including inrush current)						
Auxiliary o	output	Relay output N.O., 250 VAC, 1 A (resistive load) Transistor Output Maximum load voltage: DC 30 V; Maximum load current: 50 mA; Residual voltage: 1.5 V max; Leakage current: 0.4 mA max.						
Potentiom	eter input	100Ω to 2.5 kΩ						
Event	Contact	Input ON: 1 kΩ max.; OFF: 100 kΩ min.						
input	No-contact	Input ON: Residual voltage of 1.5 V max.; OFF: Leakage current of 0.1 mA max						
		Short-circuit: Approx. 4 mA						
Remote S	P input	Refer to the information on sensor input.						
Transfer o	output	Refer to the information on control output. 2-PID or ON/OFF control						
Control m	ethod							
Setting me	ethod	Digital setting using front panel keys or setting using serial communications. 7-segment digital display and single-lighting indicator Character Height PV display: 9.5 mm; SV display: 7.2 mm; MV display: 7.2 mm						
Indication	method							
Ambient operating temperature		 −10 to 55°C (with no icing or condensation) For 3 years of assured use: −10 to 50°C (with no icing or condensation) 						
Ambient o	perating humidity	25% to 85%.						
Storage te	emperature	-25 to 65°C (with no icing or condensation)						
Indication accurasy		Thermocouple input with cold junction compensation: ($\pm 0.1\%$ of PV or $\pm 1^{\circ}$ C, whichever is greater) ± 1 digit max. Thermocouple input without cold junction compensation: ($\pm 0.1\%$ FS or $\pm 1^{\circ}$ C, whichever is smaller) ± 1 digit Analog input: $\pm 0.1\%$ FS ± 1 digit max. Platinum resistance thermometer input: ($\pm 0.1\%$ of PV or $\pm 0.5^{\circ}$ C, whichever is greater) ± 1 digit max. Position-proportional potentiometer input: $\pm 5\%$ FS ± 1 digit max.						
Control m	ode	Standard control (heating or cooling control), heating/cooling control, standard control with remote SP (2-input models only), heating/cooling control with remote SP (2-input models only), cascade standard control (2-input models only), cascade heating/cooling control(2-input models only), proportional control (2-input models only), position-proportional control (control-valve control models only)						

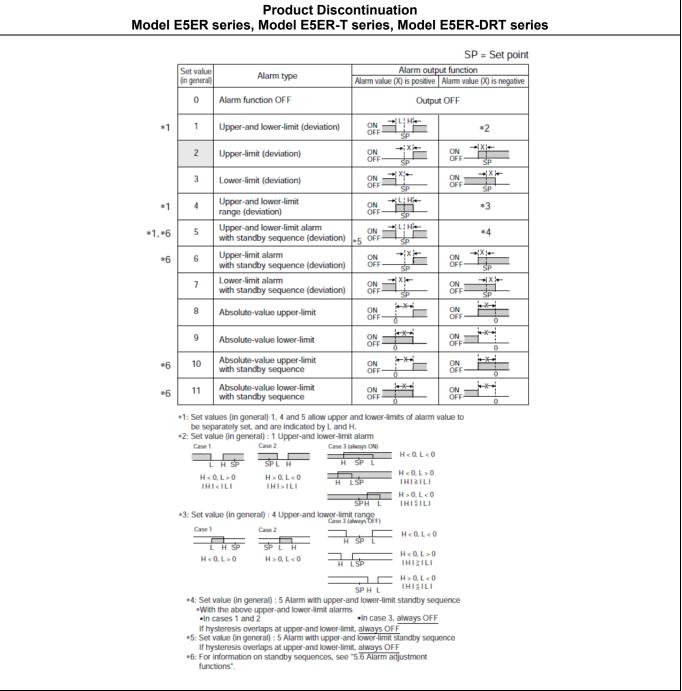
[Rating/Characteristics] (Product Discontinuation)

ltem	Product Discontinuation					
	Model E5ER series, Model E5ER-T series, Model E5ER-DRT series					
Influence of temperature	Thermocouple input (R, S, B, W):					
Influence of voltage	(±1% of PV or ±10°C, whichever is greater) ±1 digit max.					
Influence of EMS. (at EN61326-1)	Other thermocouple input: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. * K thermocouple at -100°C max.: ±10°C max. Platinum resistance thermometer: (±1% of PV or ±2°C, whichever is greater) ±1 digit max. Analog input: (±1% FS) ±1 digit max.					
Control period	0.2 to 99.0 s (in units of 0.1 s) for time-proportioning control output					
Proportional band (P) 0.00% to 999.99% FS (in units of 0.01% FS)						
Integral time (I)	0.0 to 3,999.9 s (in units of 0.1 s)					
Derivative time (D)	0.0 to 3,999.9 s (in units of 0.1 s)					
Hysteresis	0.01% to 99.99% FS (in units of 0.01% FS)					
Manual reset value	0.0% to 100.0% (in units of 0.1% FS)					
Alarm setting range	-19,999 to 99,999 EU (The decimal point position depends on the input type and the decimal point position setting.)					
Input sampling period	50 ms					
Insulation resistance	20 MΩ min. (at 500 VDC)					
Dielectric strength	2,000 VAC, 50/60 Hz for 1 min (between charged terminals of different polarities)					
Vibration resistance (malfunction)	10 to 55 Hz, 20 m/s ^{2} for 10 min each in X, Y, and Z directions					
Shock resistance (malfunction)	100 m/s ² , 3 times each in X, Y, and Z directions					
Inrush current	100 to 240-VAC models: 50 A max. 24 VAC/VDC models: 30 A max.					
Weight	Controller only: Approx. 330 g; Mounting bracket: Approx. 60 g; Terminal cover: Approx. 16 g					
Degree of protection	Front panel: NEMA4X for indoor use (equivalent to IP66), Rear case: IP20; Terminals: IP00					
Memory protection	Non-volatile memory (number of writes: 100,000)					
Applicable standards	UL61010-1, CSA C22.2 No.61010-1 EN61010-1 (IEC61010-1): Pollution degree 2/Overvoltage category 2					

[Input range] (Product Discontinuation)

Product Discontinuation Model E5ER series, Model E5ER-T series, Model E5ER-DRT series																					
Input typ	e	Resis	atinum Thermocouple Istance nometer												Current		Voltage		e		
Name		Pt	100	1	K		J	т	E	L	U	N	R	S	в	W (W/Re 5-26	[m	nA]		[V]	
Temper- ature Range (°C)	2300 1800 900 800 700 600 400 200 100 0 -100 -200	850.0	150.00	-200.0	500.0	850.0	400.0	400.0	600.0	850.0	400.0	1300.0	1700.0	1700.0	100.0	2300.0	20 to 4	20 to 0	5 to 1	5 to D	10 to 0
Setting Minimum ting unit (SP and a		0 0.1°C	1 0.01°C	2	3	4	5	6	7	8 0.1°C	9	10	11	12	13	14		16 ends or er of d			
Input typ ting swite	e set- ch						S	Set to T	IC.PT.	TC.PT TYPE ANALOG							S	et to A	NALO	G. TYPE	

[Alarm Types] (Product Discontinuation)



[Communications Specifications] (Product Discontinuation)

Item	Product Discontinuation Model E5ER series, Model E5ER-T series, Model E5ER-DRT series				
CompoWay/F					
Transmission path connection	Multiple points				
Communications method	RS-485 (two-wire, half duplex)				
Synchronization method	Start-stop synchronization				
Baud rate	9,600, 19,200, or 38,400 bps				
Transmission code	ASCII				
Data bit length	7 or 8 bits				
Stop bit length	1 or 2 bits				

	Item	Product Discontinuation Model E5ER series, Model E5ER-T series, Model E5ER-DRT series							
Error detec	tion	Vertical parity (None, even, or odd) BCC (Block check character): CompoWay/F CRC-16:Modbus							
Flow control	ol	None							
Interface		RS-485							
Retry funct	tion	None							
Communic	ation buffer	217 bytes							
Communic send wait t	ation response ime	0 to 99 ms Defa	ult: 20 ms						
DeviceNet ^T	™ * Model E5ER-DF	RT only							
Communic	ations protocol	Conforms to Dev	viceNet™.						
	Remote I/O communications	 Master/Slave connections (Poll/Bit-Strobe/COS/Cyclic) Conforms to DeviceNet[™] specifications. 							
Commun ications functions	I/Oallocation	 Input and output data can be allocated freely by user with the Config Allocations can be made to DeviceNet[™] parameters or Temperature parameters. Two blocks for IN Area, up to 100 words One block for OUT Area, up to 100 words (The first word is always al the OUT Enable Bit.) 							
	Massage communications	 Explicit massage communications CompoWay/F communications commands can be sent (commands are sen explicit message format). 							
Connection	n format	Combination of multidrop and T-branch connections(for trunk and drop lines)							
Band rate		DeviceNet [™] : 500, 250, or 125 kbps, or automatic detection of master baud rate							
Communic	ation media	Special 5-wire cable (2 signal lines, 2 power lines, and 1 shield line)							
		Band rate	Network length	Drop line length	Total drop line length				
Communic	ation distance	500 kbps	100 m max. (100 m max.)	6 m max.	39 m max.				
		250 kbps	250 m max. (100 m max.)	6 m max.	78 m max.				
		125 kbps 500 m max. (100 m max.) 6 m max. 156 m max.							
Supply vol	tage	DeviceNet [™] power supply: 24 VDC							
Operating	voltage range	DeviceNet [™] power supply: 11 to 25 VDC							
Current co	ncumption	50mA max (24 VDC)							
	number of nodes connected	64 (includes Configurator when used.)							
	number of slaves connected	63							
Error contr	ol	CRC error detec	tion						
DeviceNet ¹	[™] power supply	Power supplied from DeviceNet [™] communications connector							

[Rating / Characteristics] (Recommended replacement)

[Rating/ Characteristics]							
	ltem	Recommended replacement Model E5AC series, Model E5EC series					
Supply vol	Itage	100 to 240 VAC 50/60 Hz 24 VAC 50/60 Hz/24 VDC					
Operating	voltage range	85 to 110% of rated supply voltage					
Model E5EC		Models with option selection of 000:6.6 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC All other models: 8.3 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC					
consumpti	ion Model E5A	 Models with option selection of 000:7.0 VA max. at 100 to 240 VAC, and 4.2 VA max. at 24 VAC or 2.4 W max. at 24 VDC All other models: 9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC 					
Sensor inp	out	 Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V 					
Input impe	dance	Current input: 150Ω max., Voltage input: 1 M Ω min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)					
•	Voltage output (for driving SSR	Output voltage: 12 VDC ±20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)					
Control output	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000					
	Relay output	N.O., 250 VAC, 1 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)					
	Numbers of outputs	2 or 4 (depends on model)					
Auxiliary output	Output specifications	 Relay outputs, N.O., 250 VAC, 1 A., Models with 2 outputs: 3 A (resistive load), Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value) 					
Potentiom	eter input	100Ω to 10 kΩ					
	Numbers of outputs	2, 4 or 6 (depends on model)					
Event	Forte marked a souther	Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.					
Input External contact input specifications		Non-contact input: ON: Residual Voltage: 1.5V max., OFF: Leakage current: 0.1mA max					
		Current flow: Approx. 7 mA per contact					
Remote SF	P input	$\begin{array}{c} \mbox{Current input: 4 to 20 mA DC, 0 to 20 mA DC(Input impedance:150\Omega max) \\ \mbox{Voltage input: 1 to 5 VDC, 0 to 5 VDC, 0 to10 VDC(Input impedance: 1 M\Omegamin) } \end{array}$					
Transfer	Numbers of outputs	1 (only on models with a transfer output)					
output	Output specifications	Current output: 4 to 20 mA DC, Load: 500Ω max., Resolution: Approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 k Ω min., Resolution: Approx. 10,000					
Control me	ethod	ON/OFF or 2-PID control (with auto-tuning)					
Setting me	thod	Digital setting using front panel keys					

[Rating/Characteristics] (Recommended replacement)

Litating/ onaraotonstics	
Item	Recommended replacement Model E5AC series, Model E5EC series
Indication method	11-segment digital display and individual indicators Character height: Model E5EC/E5EC-B: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm Model E5AC: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays Contents: PV/SV/MV, PV/SV/Multi-SP, or PV/SV/Remaining soak time, etc Numbers of digits: 4 digits each for PM, SV, and MV displays
Multi SP	Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.
Other functions	Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting
Ambient operating temperature	−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient operating humidity	25% to 85%.
Storage temperature	-25 to 65° C (with no icing or condensation)
Indication accurasy (at the ambient temperature of 23°C)	Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Potentiometer input: ±5% FS ±1 digit max.
Transfer output accuracy	±0.3% FS max.
Remote SP input accuracy	±0.2% FS ±1 digit max.
Influence of temperature	Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C,
Influence of voltage	whichever is greater) ± 1 digit max.
Influence of EMS. (at EN61326-1)	Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.
Control period	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Proportional band (P)	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or°F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)
Integral time(I)	Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)
Derivative time (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Hysteresis	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Proportional band (P) for cooling	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Derivative time (D) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Input sampling period	50 ms
Manual reset value	0.0 to 100.0% (in units of 0.1%)

[Rating / Characteristics] (Recommended replacement)

	Item	Recommended replacement Model E5AC series, Model E5EC series					
Alarm settin	g range	-1999 to 9999 (decimal point position depends on input type)					
Influence of	signal source	Thermocouple: 0.1° C/ Ω max. (100Ω max.) Platinum resistance thermometer: 0.1° C/ Ω max. (10Ω max.)					
Insulation re	esistance	20 MΩ min. (at 500 VDC)					
Dielectric st	rength	3,000 VAC, 50/60 Hz for 1 min between terminals of different charge					
Vibration	Malfuntioin	10 to 55 Hz, 20 m/s ² for 10 min each in X, Y, and Z directions					
vibration	Resistance	10 to 55 Hz, 20 m/s ² for 2 hours each in X, Y, and Z directions					
Ohaala	Malfuntioin	100 m/s ² , 3 times each in X, Y, and Z directions					
Shock	Resistance	300 m/s ² , 3 times each in X, Y, and Z directions					
	Model E5EC	Controller: Approx. 210 g, Adapter: Approx. 4 g × 2					
Weight	Model E5AC	Controller: Approx. 250 g, Adapter: Approx. 4 g × 2					
Degree of pr	otection	Front panel: IP66, Rear case: IP20, Terminals: IP00					
Memory pro	tection	Non-volatile memory (number of writes: 1,000,000 times)					
Setup Tool		CX-Thermo Ver.4.5 or later					
Setup Tool p	port	Top panel: Model E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. Front panel: Model E58-CIFQ2 USB-Serial Conversion Cable and Model E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer.					
Standards	Approved standards	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.), Lloyd's standards					
Stanuarus	Conformed standards	EN 61010-1 (IEC 61010-1)					

[Input range]

Recommended replacement Model E5AC series, Model E5EC series

Sen typ		P		m res mom	istano eter	e							Т	hermo	coup	le							Infra	red te sen	mpera sor	ature
Sen pecifi	sor cation		Pt100		JPt	100	1	ĸ		J	1	r	E	L	ι	ı	Ν	R	s	в	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																			1800	_					
	1700																	1700	1700	_	_					
	1600																				_					
	1500																		_		_					
~	1400																			-						
ົວ	1300						1300										1300					1300				<u> </u>
	1200						HĿ																			
ů	1100			<u> </u>			$H \vdash$													-						<u> </u>
Temperature range	1000	850					Hŀ		850					850						-						
Ē.	900	000					$H \vdash$		600					000				-								<u> </u>
rat	800						HĿ																			
đ	700						HĿ						600													<u> </u>
em	600		500.0		500.0		HĿ	500.0																		<u> </u>
-	500						HĿ			400.0	400	400.0			400	400.0										<u> </u>
	400					<u> </u>																				260
	300						HF																	120	165	
	200			100.0		100.0	HF																90			
	100																			100						
	100			0.0		0.0												0	0		0	0	0	0	0	0
	-100							-20.0	-100	-20.0				-100												
	-200	-200	-199.9		-199.9		-200				-200	-199.9	-200		-200	-199.9	-200									
Set v	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS G 1604-1997, IEG 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1
 L: Fe-CuNi, DIN 43710-1985
 U: Cu-CuNi, DIN 43710-1985
 G/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

Analog input

Input type	Cur	rent		Voltage	
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	-1999 to 99	ne following (199, -199.9 to 9.99 or -1.99	o 999.9, Í	caling:	
Set value	25	26	27	28	29

52

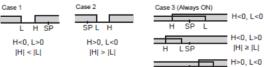
[Alarm Types] (Recommended replacement)

Recommended replacement Model E5AC series, Model E5EC series

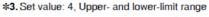
Set			ut operation	
value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function
0	Alarm function OFF		t OFF	No alarm
1	Upper- and lower-limit #1		*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range #1	ON THE PV	#3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	upper- and lower-limit with standby sequence *1		*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). $\ast 6$
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). *6
8	Absolute-value upper- limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper- limit with standby sequence			A standby sequence is added to the absolute-value upper- limit alarm (8). #6
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower- limit alarm (9). #6
12	LBA (alarm 1 type only)		-	*7
13	PV change rate alarm		-	*8
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
16	MV absolute-value upper-limit alarm #9	Standard Control	Standard Control	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).
17	MV absolute-value lower-limit alarm ≢9	Standard Control	Standard Control	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).
18	RSP absolute-value upper-limit alarm #10			This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).
19	RSP absolute-value lower-limit alarm *10			This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).

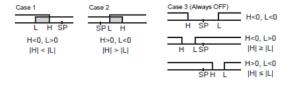
*1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

*2. Set value: 1, Upper- and lower-limit alarm



SPH L





\$4. Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above *2

Gase 1 and 2

- Always OFF when the upper-limit and lower-limit hysteresis overlaps.

 Gase 3: <u>Always OFF</u>
- *5. Set value: 5, Upper- and lower-limit with standby sequence <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.
- *6. Refer to the E5_C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the operation of the standby sequence.
- *7. Refer to the E5_C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.
- *8. Refer to the E5_C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm.
- \$9. When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

\$10.This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode.

|H| ≤ |L|

[Communications Specifications] (Recommended replacement)

Item	Recommended replacement Model E5AC series, Model E5EC series
CompoWay/E	Model ESAC selles, Model ESEC selles
CompoWay/F	
Transmission path connection	RS-485: Mutidrop
Communications method	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Baud rate	9600, 19200, 38400, 57600 bps
Transmission code	ASCII
Data bit length	7 or 8 bits
Stop bit length	1 or 2 bits
Error detection	Vertical parity (None, even, or odd) BCC (Block check character): CompoWay/F CRC-16: Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communication buffer	217 bytes
Communication response send wait time	0 to 99 ms Default: 20 ms
Programless communications	You can use the memory in the PLC to read and write E5[]C parameters, start and stop operation, etc. The E5[]C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs OMRON PLCs CS/CJ/CP/NJ series or NX1P Mitsubishi Electric PLCs MELSEC-Q/L/FX3/iQ-R series KEYENCE PLCs KEYENCE KV Series
Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

[Rating / Characteristics] (Recommended replacement)

Ling	onaracteristics	I (Recommended replaceme	,					
	ltem	Model E5AC-T se	ended replacement ries, Model E5EC-T series					
Supply vol	tage	100 to 240 VAC 50/60 Hz	24 VAC 50/60 Hz/24 VDC					
Operating	voltage range	85 to 110% of rated supply voltage						
Power	Model E5EC-T	8.7 VA max (100 to 240 VAC), 5.5	VA max (24 VAC)/3.2 W max (24 VDC)					
consumptio	Model E5AC-T	9.0 VA max (100 to 240 VAC), 5.6	VA max (24 VAC)/3.4 W max (24 VDC)					
Sensor inp	but	Temperature input Thermocouple: K, J, T, E, L, U, N, I Platinum resistance thermometer: I Infrared temperature sensor (ES1B 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 Voltage input: 1 to 5 V, 0 to 5 V, or	Pt100 or JPt100 3): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 0 mA					
Input impe	dance	Current input: 150Ω max., Voltage (Use a 1:1 connection when conne						
Operational	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PN short-circuit protection circuit (The maximum load current is 21 m	P), max. load current: 40 mA, with nA for models with two control outputs.)					
Control output Output		4 to 20 mA DC/0 to 20 mA DC, load	d: 500 Ω max., resolution: approx. 10,000					
	Relay output	N.O., 250 VAC, 5 A (resistive load) minimum applicable load: 5 V, 10 n	, electrical life: 100,000 operations, nA (reference value)					
Auguliant	Numbers of outputs	4						
Auxiliary output	Output specifications	Relay output, N.O., 250 VAC, 1 A., Models with 4 outputs: 2A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)						
Potentiom	eter input	100Ω to 10 kΩ						
	Numbers of outputs	2, 4 or 6 (depends on model)						
Event		Contact input: ON: 1 kΩ max OFF:	100 kΩ min					
Input	External contact input specifications	Non-contact input: ON: Residual Vo mA max	oltage: 1.5 V max., OFF: Leakage current 0.1					
	opeonioanene	Current flow: Approx. 7 mA per cor	ntact					
Transfer	Numbers of outputs	1 (only on models with a transfer or	utput)					
output	Output specifications		ad: 500Ω max., Resolution: Approx. 10,000 load: 1 kΩ min., Resolution: Approx. 10,000					
Control me	ethod	ON/OFF or 2-PID control (with auto	p-tuning)					
Setting me	thod	Digital setting using front panel key	/S					
Indication	method	Model E5AC-T: PV: 25.0 mm, SV:	PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm, 15.0 mm, MV: 9.5 mm program No. and segment No., remaining					

[Rating/Characteristics] (Recommended replacement)

	naracteristics	
	ltem	Recommended replacement Model E5AC-T series, Model E5EC-T series
Other functio	ons	Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, robust tuning, PV input shift, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, moving average of input value, and display brightness setting
Ambient ope temperature	rating	−10 to 55°C (with no condensation or icing), For 3-year warranty: −10 to 50°C with standard mounting (with no condensation or icing)
Ambient ope	rating humidity	25% to 85%.
Storage tem	perature	-25 to 65°C (with no icing or condensation)
Indication ac (at the ambie of 23°C)	curasy ent temperature	Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Potentiometer input: ±5% FS ±1 digit max.
Transfer out	put accuracy	±0.3% FS max.
Influence of	temperature	Thermocouple input (R, S, B, C/W, PL II): (±1% of indication value or ±10°C,
Influence of	voltage	whichever is greater) ± 1 digit max. Other thermocouple input: ($\pm 1\%$ of indication value or ± 4 °C, whichever is greater) ± 1 digit max. Platinum resistance thermometer: ($\pm 1\%$ of indication value or ± 2 °C, whichever is
Influence of (at EN61326-		greater) ±1 digit max. Analog input: ±1% FS ±1 digit max. CT input: ±5% FS ±1 digit max.
Control perio	od	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)
Proportional	band (P)	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time	(1)	Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)
Derivative tir	ne (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Proportional cooling	band (P) for	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)
Integral time	(I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s)
Input sampling period		50 ms
Manual reset value Alarm setting range		0.0 to 100.0% (in units of 0.1%)
		-1999 to 9999 (decimal point position depends on input type)
Influence of	signal source	Thermocouple: 0.1° C/ Ω max. (100Ω max.) Platinum resistance thermometer: 0.1° C/ Ω max. (10Ω max.)
Insulation re	sistance	20 MΩ min. (at 500 VDC)
Dielectric str	ength	3,000 VAC, 50/60 Hz for 1 min between terminals of different charge
Vibratian	Malfuntioin	10 to 55 Hz, 20 m/s ² for 10 min each in X, Y, and Z directions
Vibration	Resistance	10 to 55 Hz, 20 m/s ² for 2 hours each in X, Y, and Z directions
4	1	1

[Rating / Characteristics] (Recommended replacement)

<u> </u>								
	ltem	Recommended replacement Model E5AC-T series, Model E5EC-T series						
Shock	Malfuntioin	100 m/s ² , 3 times each in X, Y, and Z directions						
SHOCK	Resistance	300 m/s ² , 3 times each in X, Y, and Z directions						
Weight Model E5EC-T		Controller: Approx. 210 g, Adapter: Approx. 4 g × 2						
weight	Model E5AC-T	Controller: Approx. 250 g, Adapter: Approx. 4 g × 2						
Degree of p	rotection	Front panel: IP66, Rear case: IP20, Terminals: IP00						
Memory pro	tection	Non-volatile memory (number of writes: 1,000,000 times)						
Setup Tool		CX-Thermo Ver.4.5 or later						
Setup Tool p	port	Top panel: Model E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. Front panel: Model E58-CIFQ2 USB-Serial Conversion Cable and Model E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer.						
StandardsApproved standardsStandardsConformed standards		cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.), Lloyd's standards						
		EN 61010-1 (IEC 61010-1)						

[Input range] (Recommended replacement)

Sen ty		P		m resi rmomo		e							т	hermo	coup	le							Infra	red ter sen:		iture
Sen specifi	sor ication		Pt100		JPt	100		к		J		г	E	L	ι	J	N	R	s	в	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																			1800	_					<u> </u>
	1700		<u> </u>															1700	1700		_					<u> </u>
	1600																	_	_		-		\vdash			<u> </u>
	1500																	-	-		-		\vdash		\mid	<u> </u>
-	1400						1300										1300		_		-	1300	\vdash		\mid	<u> </u>
ŝ	1300	<u> </u>					1300										1300					1300	\vdash		\mid	
Temperature range (°C)	1200																		-		-		\vdash	$ \rightarrow$		<u> </u>
Bu	1100																						\vdash	$ \rightarrow$		<u> </u>
La	1000	850					-		850					850					-		-		\vdash			<u> </u>
nre	900						-1 F											-	-							
rati	800						- F																			
be	700												600													
B	600		500.0		500.0			500.0																		
F	500 400									400.0	400	400.0			400	400.0										
	300																									260
	200																							120	165	
	100			100.0		100.0																	90			
	0																			100						
	-100			0.0	_	0.0	-1 -	_			_		_		_			0	0		0	0	0	0	0	0
	-200							-20.0	-100	-20.0				-100												
		-200	-199.9		199.9		-200				-200	-199.9	-200		-200	-199.9	-200									
Set v	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS G 1602-2015, IEG 60584-1 L: Fe-GuNi, DIN 43710-1985

U: Gu-GuNi, DIN 43710-1985

G/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

Analog input

Input type	Cur	rent		Voltage	
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	-1999 to 9	the following 999, -199.9 19.99 or -1.9	to 999.9,	0	
Set value	25	26	27	28	29

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

[Alarm Types] (Recommended replacement)

Recommended replacement Model E5AC-T series, Model E5EC-T series

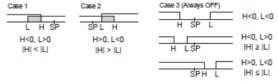
Set		·	ut operation					
value	Alarm type	When alarm value X is positive	is negative	Description of function				
0	Alarm function OFF	Outpu	it OFF	No alarm				
1	Upper- and lower-limit *1	r- and lower-limit *1 OFF - L H + - PV * 2		Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.				
2 default)	Upper-limit			Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.				
3	Lower-limit			Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower the the SP by the deviation or more.				
4	Upper- and lower-limit range *1		*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.				
5	Upper- and lower-limit with standby sequence *1		*4	A standby sequence is added to the upper- and lower-limit alarm (1). ${\rm *6}$				
6	Upper-limit with standby sequence			A standby sequence is added to the upper-limit alarm (2). *6				
7	Lower-limit with standby sequence			A standby sequence is added to the lower-limit alarm (3). *6				
8	Absolute-value upper- limit			The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.				
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.				
10	Absolute-value upper- limit with standby sequence			A standby sequence is added to the absolute-value upper- limit alarm (8). *6				
11	Absolute-value lower-limit with standby sequence			A standby sequence is added to the absolute-value lower- limit alarm (9). *6				
12	LBA (alarm 1 type only)		-	*7				
13	PV change rate alarm		-	*8				
14	SP absolute-value upper-limit alarm			This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).				
15	SP absolute-value lower-limit alarm			This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).				
		Standard Control	Standard Control					
	MV absolute-value			This alarm type turns ON the alarm when the manipulated				
16	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).				
			Always ON					
	MV absolute-value	OFF 0		This alarm type turns ON the alarm when the manipulated				
17	lower-limit alarm * 9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)	variable (MV) is lower than the alarm value (X).				
			Always ON					

*1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

*2. Set value: 1, Upper- and lower-limit alarm

Case 1	Case 2	Case 3 (Always ON)	
L H SP	SPL H	H SP L	H<0, L<0
H<0, L>0 H < L	H>0, L<0 H > L	H LSP	H<0, L>0 H ≥ L
		SPH L	H>0, L<0 H ≤ L

*3. Set value: 4, Upper- and lower-limit range



 *4. Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above *2
 Case 1 and 2

- Always OFF when the upper-limit and lower-limit hysteresis overlaps.

 Case 3: <u>Always OFF</u>
- *5. Set value: 5, Upper- and lower-limit with standby sequence <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.
- *6. Refer to the E5_C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the operation of the standby sequence.
- *7. Refer to the E5_C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.
- ***8.** Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the PV change rate alarm.
- *9. When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

[Program Control] (Recommended replacement)

	Item	Recommended replacement Model E5AC-T series, Model E5EC-T series							
Number of p (patterns)	orograms	8							
Number of s	egments (steps)	32							
SegmentSet	ting mothod	Time setting (Segment set with set point and time.)							
SegmentSet	ung metriod	Slope setting (Segment set with segment type, set point, slope, and time.)							
Segment tim		0 h 0 min to 99 h 59 min							
Segment un	162	0 min 0 s to 99 min 59 s							
Alarm settin	g	Set separately for each program.							
Reset opera	tion	Select either stopping control or fixed SP operation.							
Startup oper	ration	Select continuing, resetting, manual operation, or run mode.							
	Number of sets	8							
PID sets	Setting method	Set separately for each program (automatic PID group selection also supported).							
Alarm SP fu	nction	Select from ramp SP and target SP.							
Program status	Segment operation	Advance, segment jump, hold, and wait							
control	Program operation	Program repetitions and program links							
Wait	Wait method	Waiting at segment ends							
operation	Wait width settig	Same wait width setting for all programs							
	Number of outputs	2							
Time signals	Number of ON/OFF Operations	1 each per output							
Setting method		Set separately for each program.							
Program status output		Program end output (pulse width can be set), run output, stage output							
Program	PV start	Select from segment 1 set point, slope-priority PV start							
startup	Standby	0 h 0 min to 99 h 59 min							
operation	Stanuby	0 day 0 h to 99 day 23 h							
Operation er	nd operation	Select from resetting, continuing control at final set point, and fixed SP control							
Program SP	shift	Same program SP shift for all programs							

[Communications Specifications] (Recommended replacement)

Item	Recommended replacement Model E5AC-T series, Model E5EC-T series
CompoWay/F	
Transmission path connection	RS-485: Mutidrop
Communications method	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Baud rate	9600, 19200, 38400, 57600 bps
Transmission code	ASCII
Data bit length	7 or 8 bits
Stop bit length	1 or 2 bits
Error detection	Vertical parity(None, even, or odd) Block check character): CompoWay/F CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communication buffer	217 bytes
Communication response send wait time	0 to 99 ms Default: 20 ms
Programless communications	You can use the memory in the PLC to read and write E5[]C-T parameters, start and stop operation, etc. The E5[]C-T automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. Applicable PLCs OMRON PLCs CS/CJ/CP/NJ series or NX1P Mitsubishi Electric PLCs MELSEC-Q/L/iQ-R series
Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

[Rating / Characteristics] (Recommended replacement)

lte	m	Recommended replacement Model EJ1N-HFUB-DRT					
DeviceNet™ Supply power supply		24 VDC (for internal circuits)					
voltage	EDU power supply	24 VDC (for RS-485 communications circuits and Temperature Controllers)					
Operating	DeviceNet™ power supply	11 to 25 VDC					
voltage range	EDU power supply	20.4 to 26.4 VDC					
Power consum (with maximul		1W max.					
Main functions	5	Remote I/O communications, explicit message communications, CompoWay/F command feed-through function, parameter backup function, and configuration registration, etc.					
Ambient tempe	erature range	Operating: −10°C to 55°C Storage: −25°C to 65°C (with no icing or condensation) For 3 years of assured use: −10 to 50°C (with no icing or condensation)					
Ambient humic	dity range	Operating: 25% to 85% (with no condensation)					
Insulation resis	stance	20 MΩ min. (at 500 VDC)					
Dielectric strer	ngth	600 VAC 50/60Hz 1min					
Vibration		10 to 55 Hz, 10 m/s ² for 2 hours each in X, Y, and Z directions					
Shock		150m/s ² max. 3 times each in 3 axes, 6 directions					
Weight		70g max					
Degree of prot	ection	IP20					
Memory protect	tion	EEPROM, 100,000 write operations (backup data)					
Applicable Approved standards		UL61010-1, CSA C22.2 No.1010-1					

[Communications Specifications] (Recommended replacement)

	ltem	Recommended replacement Model EJ1N-HFUB-DRT									
Communic	ations protocol	Conforms to DeviceNet™.									
	Remote I/O	Master/Slave connections (poll/COS/Cyclic)									
	communications		eviceNet™ specifications.								
Commun ication functions	I/O allocation	Input and output data can be allocated freely by user with the Configurator. Allocations can be made to DeviceNet [™] parameters or Temperature Controller parameters. Two blocks for IN Area, up to 100 words One block for OUT Area, up to 100 words (The first word is always allocated to the OUT Enable Bit.)									
	Message		age communications								
	communications	 CompoWay/F explicit messa 	communications commands car age format).	n be sent (comma	ands are sent in						
Connectio	n format	Combination of (for trunk and o	multidrop and T-branch connec drop lines)	tions							
Band rate			00, 250, or 125 kbps, or automa								
Communic	ation media	Special 5-wire cable (2 signal lines, 2 power lines, and 1 shield line)									
		Band rate	Network length	Drop line length	Total drop line length						
		500 kbps	500 kbps 100 m max. (100 m max.) 6 m ma								
Communic	ation distance	250 kbps	6 m max.	78 m max.							
		125 kbps 500 m max. (100 m max.) 6 m max. 156 m max									
		The values in parentheses apply when Thin Cables are used.									
Communic supply	ations power	11 to 25 VDC									
	number of nodes connected	64 (includes Configurator when used.)									
	number of slaves connected	63									
Error contr	ol	CRC error detection									
DeviceNet ¹	™ power supply	Power supplied from DeviceNet [™] communications connector									
Applicable Controllers	Temperature	Model EJ1 series 【TC4】Model EJ1N-TC4A-QQ, Model EJ1N-TC4B-QQ 【TC2】Model EJ1N-TC2A-QNHB, Model EJ1N-TC2B-QNHB, Model EJ1N-TC2A-CNB, Model EJ1N-TC2B-CNB									
Maximum I Temperatu can be con	re Controllers that	16 Units (model numbers with TC4: 64 channels max., model numbers with TC2: 32 channels max.)									

[Rating / Characteristics] (Recommended replacement)

	ltem		ed replacement J1N series							
	nem	Model EJ1N-TC4 type	Model EJ1N-TC2 type							
Supply vo	ltage	24 VDC								
Operating	voltage range	85 to 110% of rated supply voltage								
Power co	nsumption	5 W max (with maximul load) 4 W max (with maximul load)								
Input		Thermocouple: K, J, T, E, L, U, N, R, S, B, W, PLII ES1B Infrared Thermosensor: 10 to 70°C, 60 to 120°C, 115 to 165°C, 140 to 260°C Analog input: 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V Platinum resistance thermometer: Pt100, JPt100								
Input imp	edance	Current input: 150Ω max., voltage inpu	t: 1 MΩ min.							
	Voltage output	Output voltage: 12 VDC ±15%, max. lo short-circuit protection circuit)	ad current: 21 mA (PNP models with							
	Transistor Output	_	Max. operating voltage: 30 V, max., load current: 100 mA							
Control output	Current output	_	Current output range: 4 to 20 mA or 0 to 20 mA DC Load: 500Ω max. (including transfer output) (Resolution: Approx. 2,800 for 4 to 20 mA DC, approx. 3,500 for 0 to 20 mA DC)							
	Input points	_	2							
Event	Contact Input	-	ON: 1 kΩ max., OFF: 100 kΩ min.							
Inputs	Non-contact Input	_	ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.							
		_	Outflow current: Approx. 4 mA per point							
Number o points	f input and control	Input points: 4, Control points: 4	Input points: 2, Control points: 2							
Setting m	ethod	Via communications								
Control m	ethod	ON/OFF control or 2-PID (with autotun	ing, self-tuning)							
Other fun	ctions	Two-point input shift, digital input filter, remote SP, SP ramp, manual manipulated variable, manipulated variable limiter, interference overshoot adjustment, loop burnout alarm, RUN/STOP, banks, I/O allocations, etc.								
Ambient t	emperature range	Operating: -10 to 55°C, For 3 years of assured use: -10 to 50°C, Storage: -25°C to 65°C (with no condensation or icing)								
Ambient h range	numidity rature	Operating: 25% to 85% (with no condensation)								
Indication accurasy		Thermocouple input/platinum resistance thermometer input: (±0.5% of indication value (PV) or ±1°C, whichever is greater) ±1 digit max. Analog input: ±0.5% FS ±1 digit max. CT input: ±5% FS ±1 digit max.								
Hysteresi	S	0.1 to 999.9 EU (in units of 0.1 EU)								
Proportional band (P) Integral time (I)		0.1 to 999.9 EU (in units of 0.1 EU)								
		0 to 3,999 s (in units of 1 s)								
Derivative	e time (D)	0.0 to 999.9 s (in units of 0.1 s)								
Control p	eriod	0.5 s, 1 to 99 s (in units of 1 s)								
Manual re	set value	0.0 to 100.0% (in units of 0.1%)								
Alarm set	ting range	-1999 to 9999 (decimal point position c	lepends on input type)							
Sampling	period	250 ms								

[Rating / Characteristics] (Recommended replacement)

lt	em	Recommended replacement Model EJ1N series								
		Model EJ1N-TC4 type	Model EJ1N-TC2 type							
Influence of s	ignal source	Thermocouple: $0.1^{\circ}C (0.2^{\circ}F)/\Omega$ max. (100Ω max per line) Platinum resistance thermometer: $0.4^{\circ}C (0.8^{\circ}F)/\Omega$ max. (10Ω max per line)								
Insulation res	istance	20 MΩ min. (at 500 VDC)								
Dielectric stre	ength	600 VAC, 50/60 Hz for 1 min between current-carrying terminals of different polarity								
Vibration resi	stance	10 to 55 Hz, 20 m/s ² for 2 hours each in X, Y, and Z directions								
Shock resista	nce	150 m/s ² , 3 times each in 6 directions								
Weight		180 g								
Degree of pro	tection	Rear case: IP20, Terminal section: IP00								
Memory prote	ection	Non-volatile memory (number of writes: 100,000)								
Applicable standards	Approved standards	UL61010C-1, CSA C22.2 No.1010-1								

[Input range]

												del	_• •													
Input	type	P		ım res rmom		e			Thermocouple															Infrared osensoi		
Nar	ne		Pt100		JPt	100	ł	¢													PL II	10 to 70 °C	60 to 120 °C	115 to 165 °C	140 to 260 °C	
Tempe rature range (°C)	2300 1800 1700 1600 1400 1400 1300 1200 1100 900 800 700 600 500 500 300 200 100 0 0 0	850	500.0	100.0	500.0	100.0		500.0	850	400.0	400	400.0	600	850	400	400.0	1300		0	1900		1300	90	120	165	260
Setting r	-200.0	-	-	2	-	4	- 5	6	7	8	- 9	- 10	11	12	- 13	- 14	- 15	16	17	18	19	20	21	22	23	24
Input			-		alog ir	-		Oto		ermo ouple																
Name 4 to 20 mA 0 to 20 mA 1 to 5 V 0 to 5 V 0 to 10 V Tempe rature range (°C) 2300 1800 1500 1400 1300 1200 1100 Any of the following ranges, by scaling -1999 to 9999 -199.9 to 999.9 -19.99 to 999.9 -19.99 to 9.999 -19.99 to 9.999 00 -19.99 to 9.999 -19.99 to 9.999 -19.99 to 9.999 00 -19.99 to 9.999 -19.99 to 9.999 00 -10.00 -10.00		<u>10 V</u>		к 99.9 999.9	-																					
	-200.0 number	25		26	27	2	2	29	30	V1.2	_															

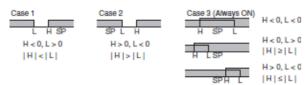
[Alarm Types] (Recommended replacement)

Recommended replacement Model EJ1N series

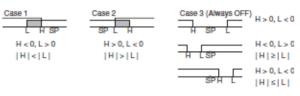
Set value	Alarm type	Alarm Output Function								
		When alarm value X is positive	When alarm value X is negative							
0	Alarm function OFF	Output OFF	•							
1 (See note 1.)	Upper and lower limit		(See note 2.)							
2 Default	Upper limit									
3	Lower limit									
4 (See note 1.)	Upper and lower-limit range		(See note 3.)							
5 (See note 1.)	Upper and lower-limit alarm with standby sequence	(See note 5.)	(See note 4.)							
6	Upper-limit alarm with standby sequence									
7	Lower-limit alarm with standby sequence									
8	Absolute-value upper limit		ON OFF 0							
9	Absolute-value lower limit									
10	Absolute-value upper limit with standby sequence		ON OFF 0							
11	Absolute-value lower limit with standby sequence									
12	LBA (Loop Burnout Alarm)		1							

Note (1) With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

(2) Set value: 1, Upper and lower-limit alarm

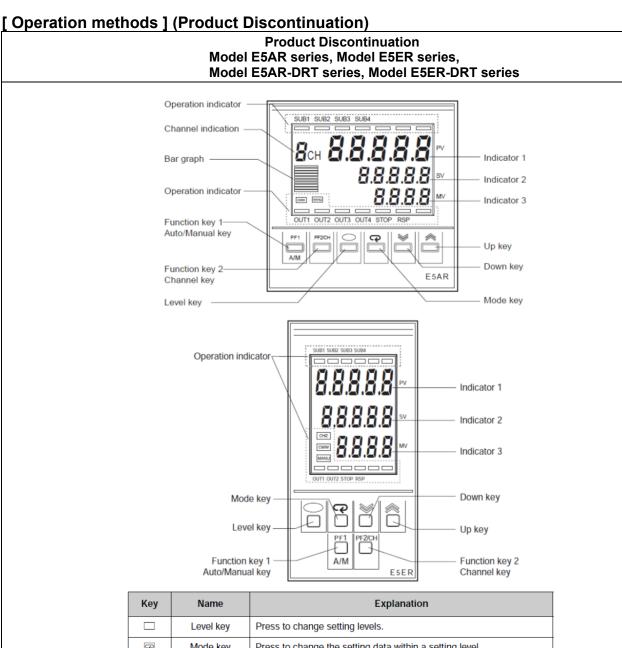


(3) Set value: 4, Upper and lower-limit range

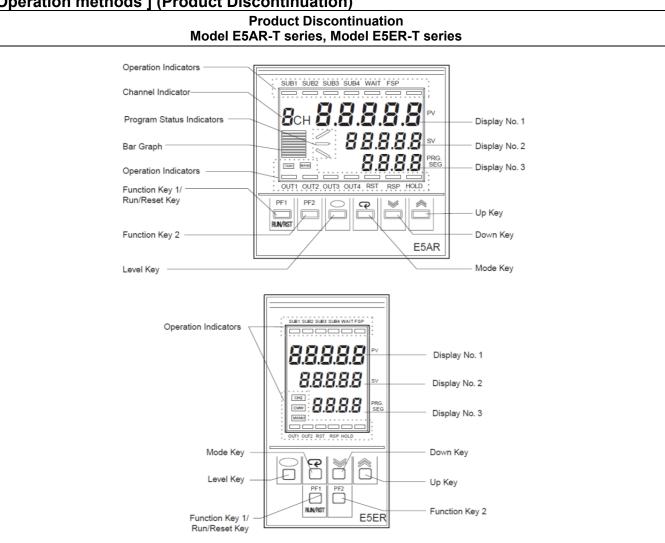


[Communications Specifications] (Recommended replacement)

	Recommended replacement Model EJ1N series									
Item	Port B	Port A/Port A (Connector)	Model G3ZA Connection Port							
Transmission path connection	RS-485 (Multiple points)									
Communications method	RS-485 (two-wire, half dupl	ex)								
Synchronization method	Start-stop synchronization									
Communications protocol	CompoWay/F, Modbus	CompoWay/F								
Band rate	9.6 k/19.2 k/38.4 k/57.6 k/ 115.2 kbps	38.4 kbps fixed	57.6 kbps fixed							
Transmission code	CompoWay/F: ASCII, Modbus: RTU	CompoWay/F: ASCII								
Data bit length	7 or 8 bits	7 bits								
Stop bit length	1 or 2 bits	or 2 bits 2 bits								
Error detection	Vertical parity (none, even or odd) Vertical parity (even)									
	Block check character (BCC): with CompoWay/F, CRC-16: (with Modbus)									
Flow control	None									
Interface	RS-485									
Retry function	None									
Communication response send wait time	1 to 99 ms (Default: 1 ms)) —								
Number of Units that can be connected in parallel	64 Units (model numbers with TC4: 256 channels, model numbers with TC2: 128 channels) Communications connection via port B on the End Unit	64 Units (model numbers with TC4: 256 channels, model numbers with TC2: 128 channels) Communications connection via port A on the End Unit	8 Units (Communications connection via G3ZA port on the Basic Unit)							

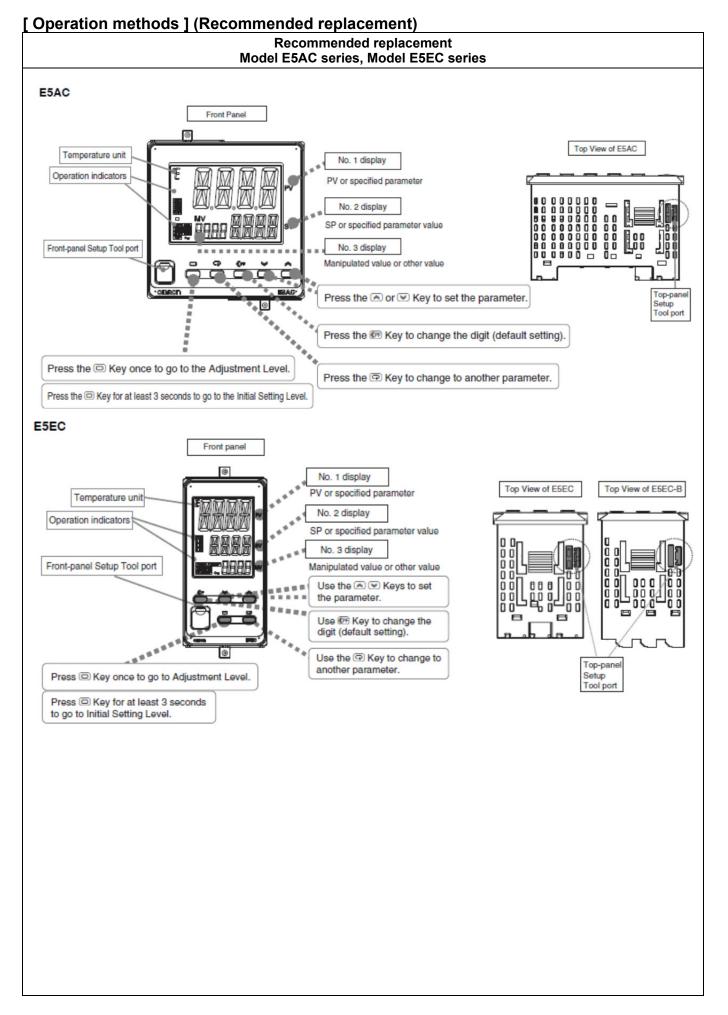


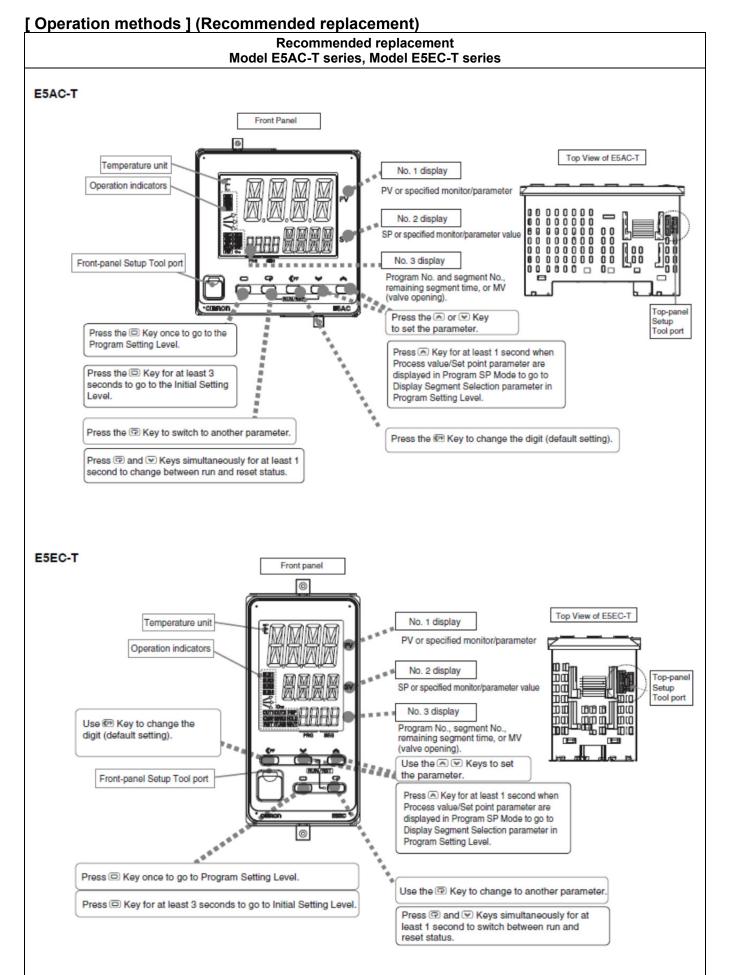
Key	Name	Explanation
	Level key	Press to change setting levels.
P	Mode key	Press to change the setting data within a setting level.
*	Up key	Each time A is pressed, the value of display 2 increases. Hold down the key to increase the value quickly. The key is also used to scroll forward through the setting item.
>	Down key	Each time imession is pressed, the value of display 2 decreases. Hold down the key to decrease the value quickly. The key is also used to scroll backward through the setting item.
_ +@	Protect key	Press to change to a protected level. See "4.1 Configuration of Setting Levels and Key Operation" (page 4-2) for operation when the \Box key and \overline{e} are pressed simultaneously.
PF1 /A/M	Function key 1/ Auto/Manual key	When pressed, this function key activates the function set in "PF1 set- ting". Example: "PF1 setting" is "A/M" ("A/M" is the default setting) Functions as an Auto / Manual key (hereafter shown as the AM key) that is used to switch between auto mode and manual mode. The mode changes when the key is pressed for at least one second (the timing of key release does not matter).
PF2/CH	Function key 2 / channel key	Functions as a channel key for multi-channel control.' For 1-point input types, the key acts as a function key that activates the function set in "PF2 setting" when pressed. When used as a channel key: Switches channels on models with a multi-channel configuration. The channel switching sequence is as follows: $CH1 \rightarrow CH2 \rightarrow \cdots \rightarrow Highest$ channel set in "Enabled channel setting" \uparrow



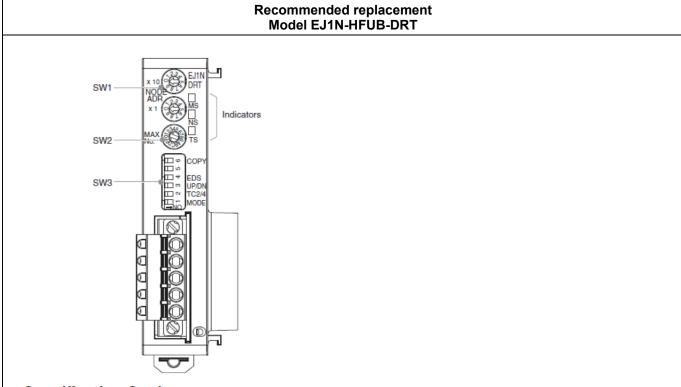
Key	Name	Description
	Level Key	Press to change setting levels.
P	Mode Key	Press to change the parameter within a setting level. Hold down to change the parameter backward (one change per second).
	Up Key	Each time the Key is pressed, the value of the No. 2 display increases. Hold down the key to increase the value quickly. The key is also used to scroll forward through the setting items.
×	Down Key	Each time the Mey is pressed, the value of the No. 2 display decreases. Hold down the key to decrease the value quickly. The key is also used to scroll backward through the setting items.
-+@	Protect Key	Press both the and Keys simultaneously to change to the Protect Level. Refer to 4.1 Setting Levels and Key Operations (P. 4-2) for details.
PF1 / RUN/RST	Function Key 1/ Run/Reset Key	When pressed, this function key activates the function set with the PF1 parameter. Example: When the PF1 parameter is set to "RUN/RST," this key functions as an Run/Reset Key that is used to switch between Run Mode and Reset Mode. ("RUN/ RST" is the default PF1 setting.) The mode changes from Reset Mode to Run Mode when the key is pressed for at least one second and changes from Run Mode to Reset Mode when the key is press for at least two seconds.
PF2	Function key 2	When pressed, this function key activates the function set with the PF2 parameter. Example: When this key is set as a Channel Key, the channel is switched on models with a multi-channel configuration. The channel switching sequence is as follows: $CH1 \rightarrow CH2 \rightarrow \cdots \rightarrow Highest$ channel set in the Enabled Channel Setting \uparrow

[Operation methods] (Product Discontinuation)





[Operation methods] (Recommended replacement)



Specification Settings

Switch Operation

- Always turn OFF the DeviceNet communications power supply and EDU power supply before setting the Unit. *
- Set the switches with a small flat-blade screwdriver. Do not set the switches midway between settings.
- The SW1 switches are set to 00, SW2 is set to 0, and SW3 pins are all set to OFF in the default settings.
- * The setting of pin 3 on SW3 can be changed while the power is ON.

SW1 Settings

Use these switches to set the node address as a slave in the DeviceNet network between 00 and 63 decimal (node addresses 64 to 99 cannot be used).



SW2 Settings

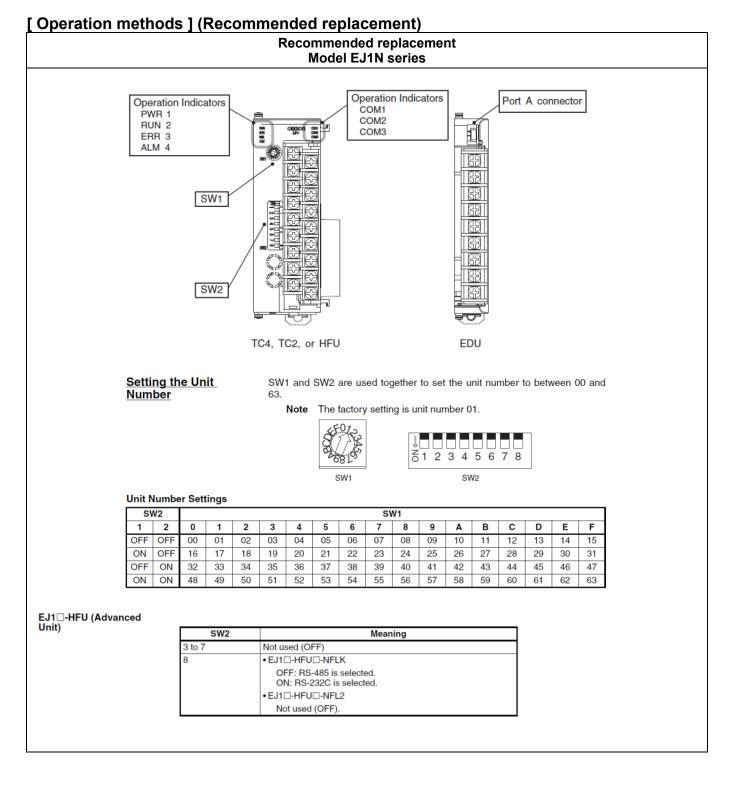
Use this switch to set the highest communications unit number (0 to F: 0 to 15 decimal) of the connected Temperature Controllers. This setting is enabled only when DIP switch pin 1 is set to ON (simple I/O allocations).



SW3 Settings

DIP switch		Meaning
6 (COPY)		Upload/Download OFF \rightarrow ON (1 s min., 5 s max.) \rightarrow OFF
5		Not used.
4 (EDS)	OFF	Use the OMRON Configurator.
	ON	Use universal Configurator. (EDS files supported)
3 (UP/DN)	OFF	Upload (from Temperature Controller to DeviceNet Communications Unit)
	ON	Download (from DeviceNet Communications Unit to Temperature Controller)
2 (TC2/4)	OFF	Simple allocation to TC2 Units.
	ON	Simple allocation to TC4 Units.
1 (MODE)	OFF	I/O Allocation from the Configurator.
	ON	Simple I/O Allocation





Specifications and prices in this product news are as of the issue date and are subject to change without notice. Only main changes in specifications are described in this document. Please be sure to read the relevant catalogs, datasheets, product specifications, instructions, and manuals for precautions and necessary information when using products.